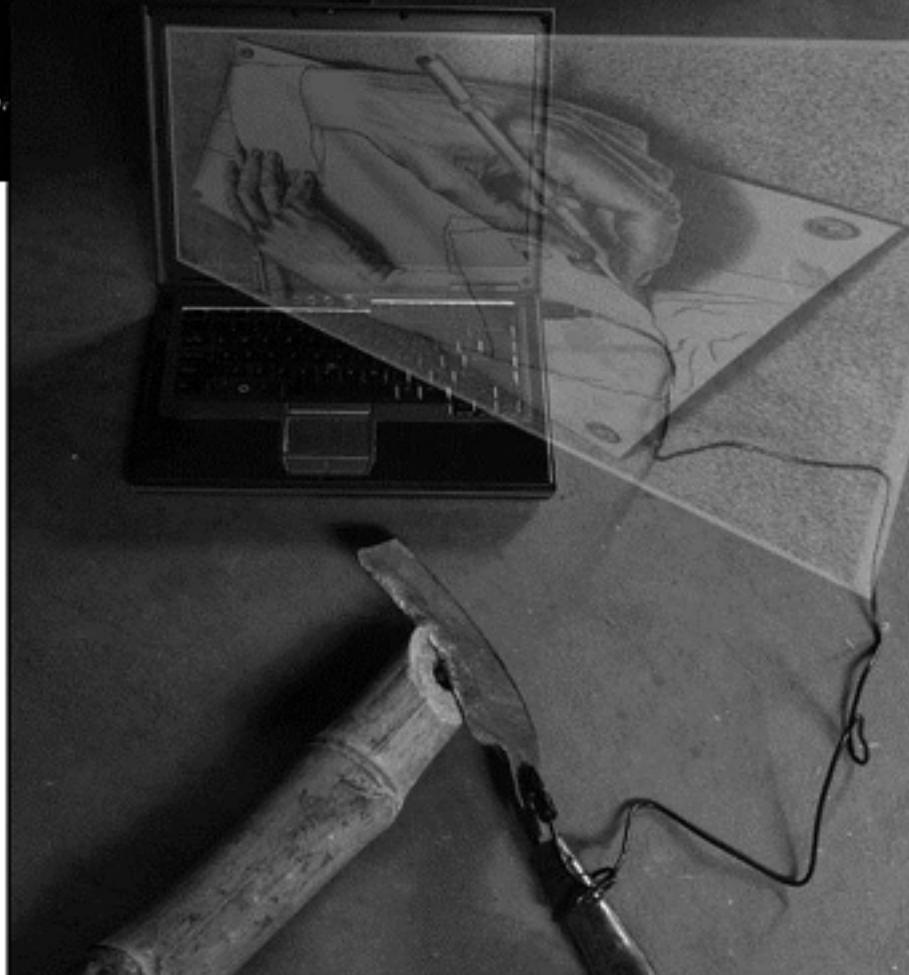


CRAFT AND THE COMPUTER Theory and Practice

MIT Design Computation Lecture Series

9th December 2011



Introduction: Craft & Industry

Craft

- Products are **never identical**
- Variations are **unpredictable**
- Complexity is **unplanned**

Industry

- Predictable output through mechanical operations
- Complexity can be **designed**

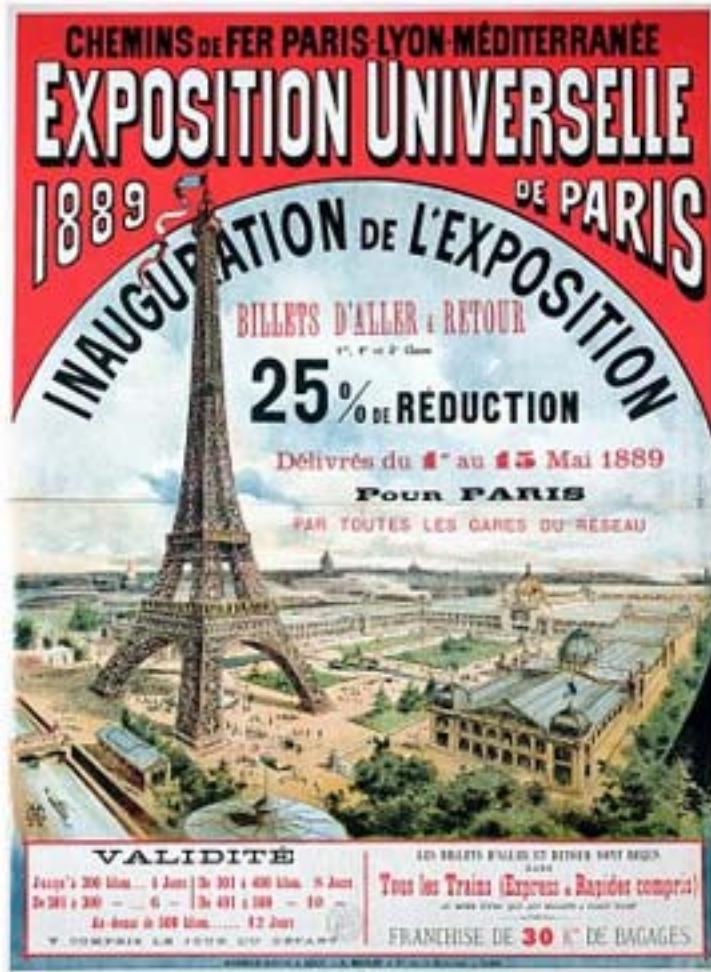


Introduction: Craft & Industry

Industrial processes are

- Efficient only at high volumes
- Required a mass consumer culture to support them.

Image:
https://en.wikipedia.org/w/index.php?title=Paris_1889_exposition&file



Introduction: Craft & Industry

Industrial processes require

- Input materials with predictable properties

Such materials are

- Naturally rare
- Require extensive processing

This makes industrial processes

- Energy intensive
- Resource intensive

Image:
https://en.wikipedia.org/w/index.php?title=Coalbrookdale_by_Night&file



Coalbrookdale by Night is an 1801 painting by Philip James de Loutherbourg. It depicts the Madeley Wood (or Bedlam) Furnaces, which belonged to the Coalbrookdale Company from 1776 to 1790. The picture has come to symbolize the birth of the Industrial Revolution in Ironbridge, England. It is held in the collections of the Science Museum in London.

<http://en.wikipedia.org/coalbrookdale>

"Discussions about sustainability in the globalising world have also been pre-empted by high technology; consequently, **craft**, or the new craft of **architecture** (especially in the West), **builds on the idea of the complete disappearance of traditional skills**. In India's context, craft is a continuous and living tradition."

Rahul Mehrotra, "Architecture In India Since 1990", 2011, p. 203

Digital fabrication allows

- The same machine to produce varied outputs
- High precision

Digital design and digital fabrication allow architects to

- Design non-standard building forms
- Fabricate non-standard building components
- Minimize in-situ fabrication



Introduction: The Role of the Computer

The ability to produce variation through digital design and digital fabrication has elicited

- Comparisons with craft processes
- Comparisons between craftpersons and designers using digital design and digital fabrication tools.

Top: <http://www.jewelry-model.com>

Bottom: <http://seattle.sandiegowebcenter.com/uploads/2011/07/kutch-ethnics-jewelr>



3D printed rapid prototypes for jewelry design



Hand crafted silver jewelry from Kutch



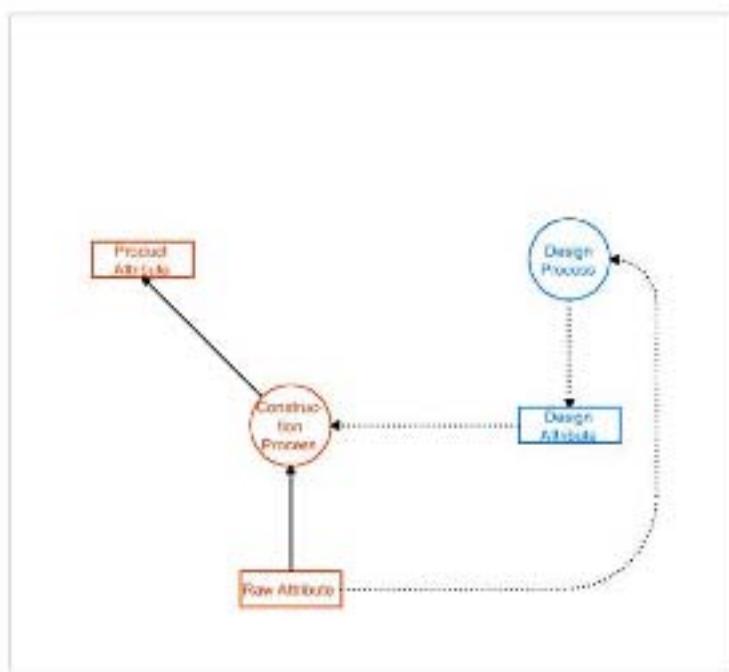
Framework

- Design Attributes: define a design
- Product Attributes: describe a finished product
- Raw Attributes: characterize raw materials

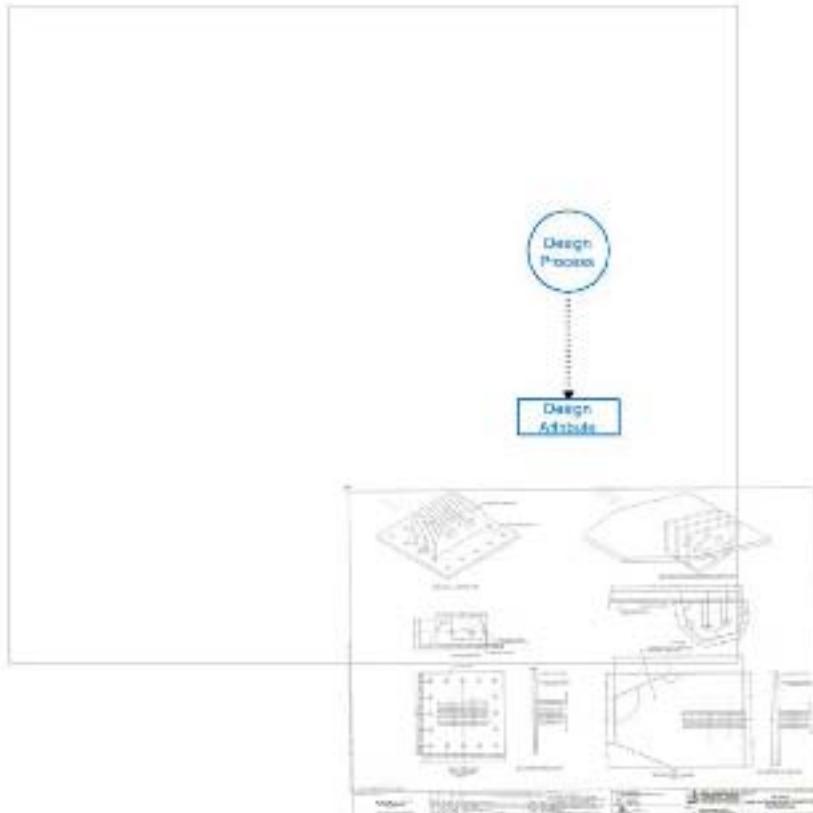
Goal:

- To convert Raw Attributes Into Product Attributes

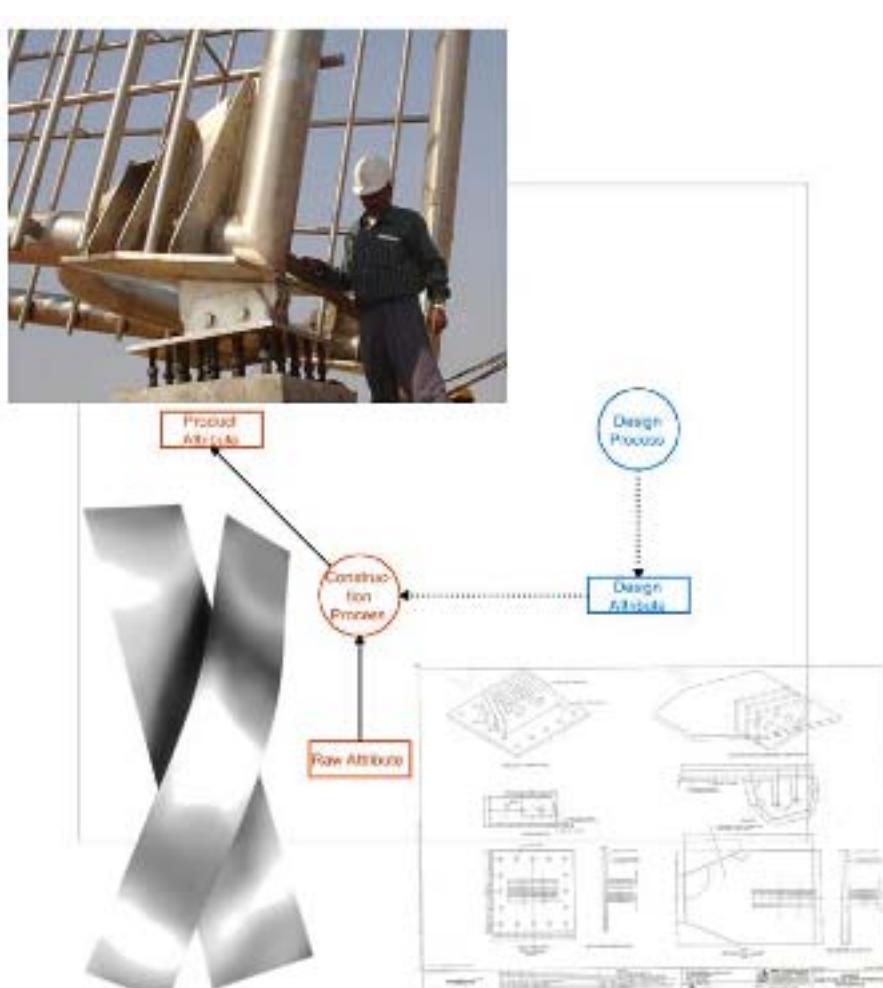
Adapted from: Papanikolaou, Dimitrios. (2002). Attribute process methodology: feasibility assessment of Digital Fabrication Production Systems for planar part assemblies using network analysis and System Dynamics. (Thesis, Massachusetts Institute of Technology).



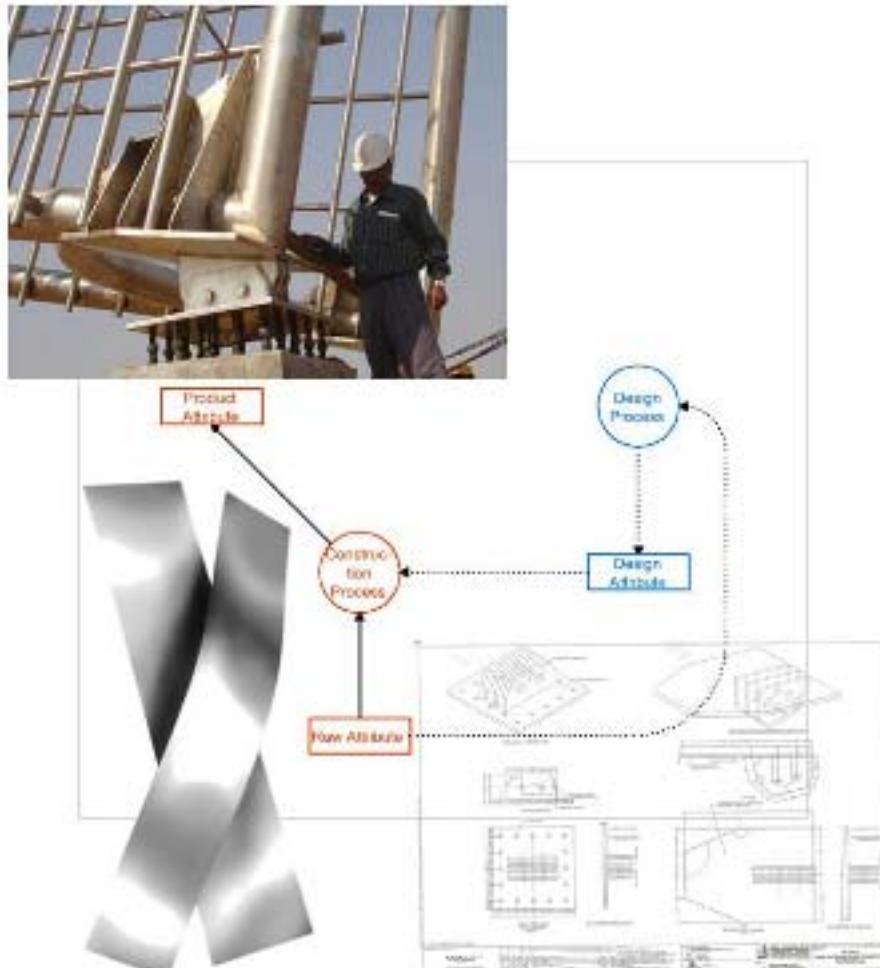
Framework
<ul style="list-style-type: none"> • Design Attributes: define a design • Product Attributes: describe a finished product • Raw Attributes: characterize raw materials <p>Goal:</p> <ul style="list-style-type: none"> • To convert Raw Attributes into Product Attributes



Framework
<ul style="list-style-type: none"> • Design Attributes: define a design • Product Attributes: describe a finished product • Raw Attributes: characterize raw materials <p>Goal:</p> <ul style="list-style-type: none"> • To convert Raw Attributes into Product Attributes



Framework
<ul style="list-style-type: none"> • Design Attributes: define a design • Product Attributes: describe a finished product • Raw Attributes: characterize raw materials
Goal:
<ul style="list-style-type: none"> • To convert Raw Attributes into Product Attributes



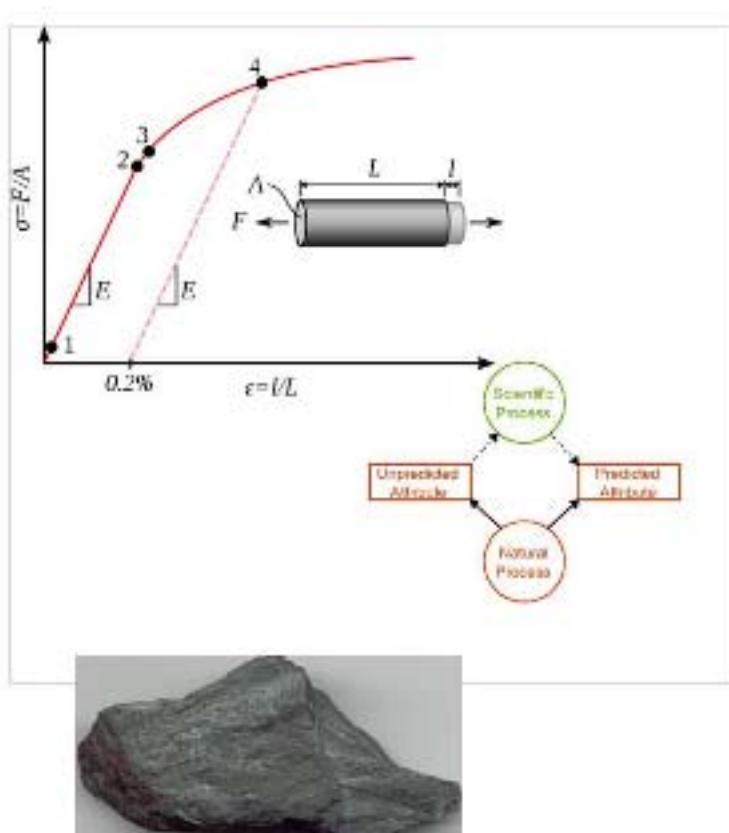
Framework
Natural materials have
<ul style="list-style-type: none"> • Predictable properties • Unpredictable properties
Image:
http://en.wikipedia.org/wikipedia/commons/thumb/8/8d/Metal_yield_sw.png/500px-Metal_yield_sw.png



Framework

Scientific Processes give
indirect knowledge of
predictable material properties.

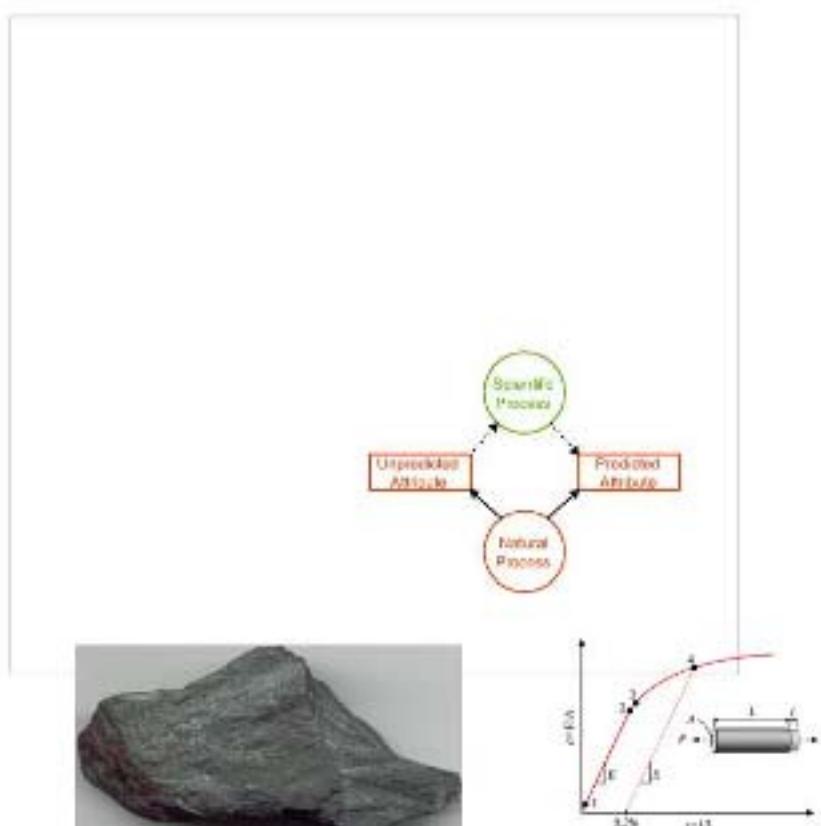
Image:
http://upload.wikimedia.org/wikipedia/commons/thumb/8/8e/Metal_yield.svg/500px-Metal_yield.svg.png

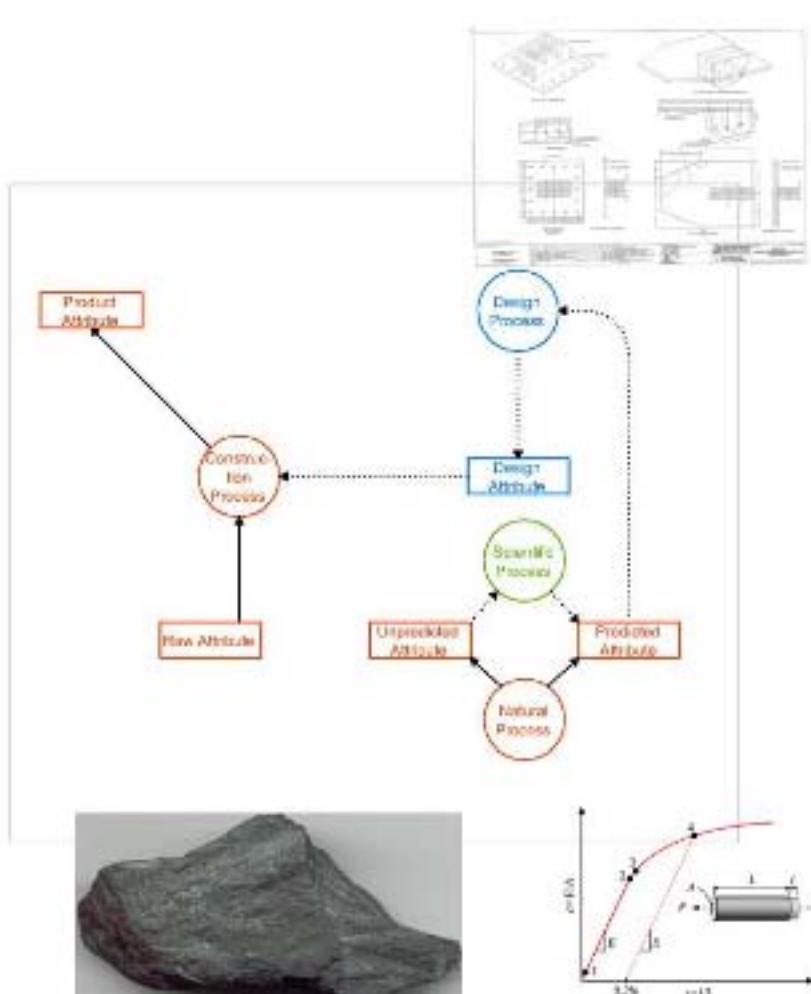
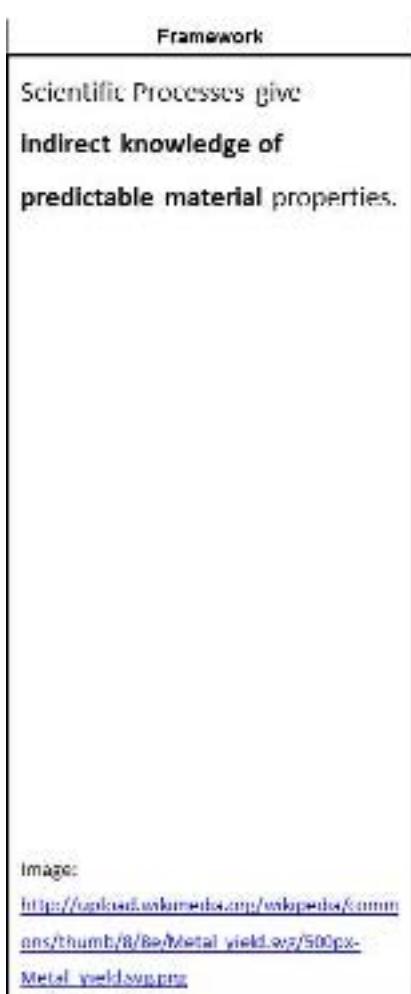
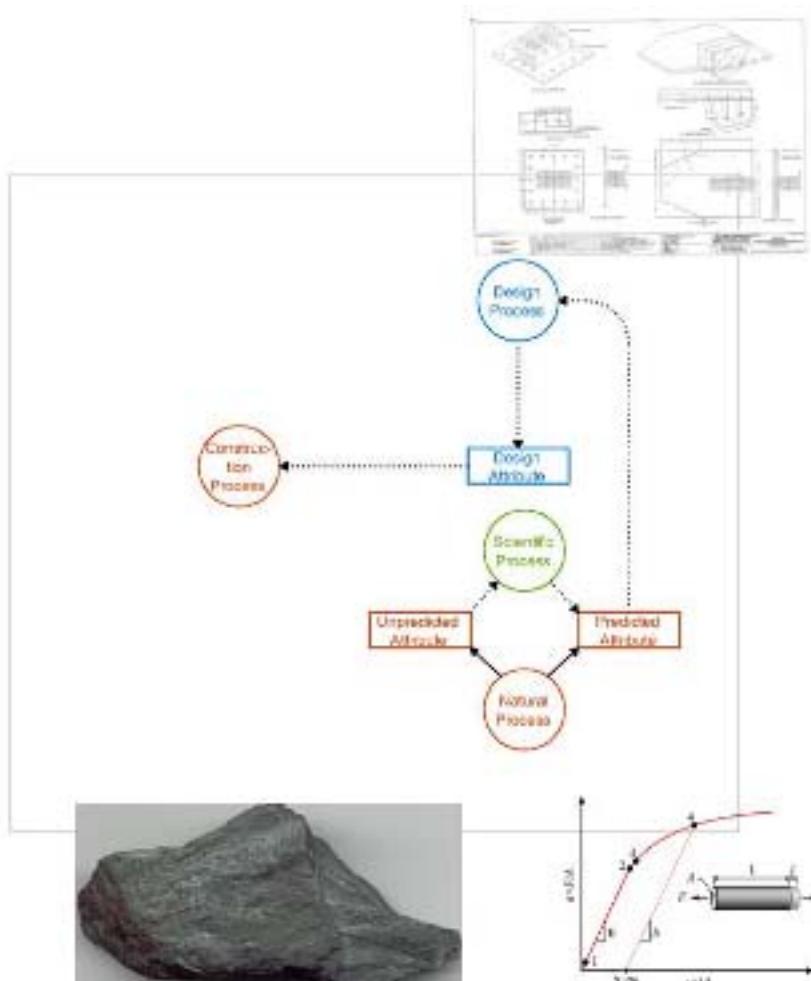
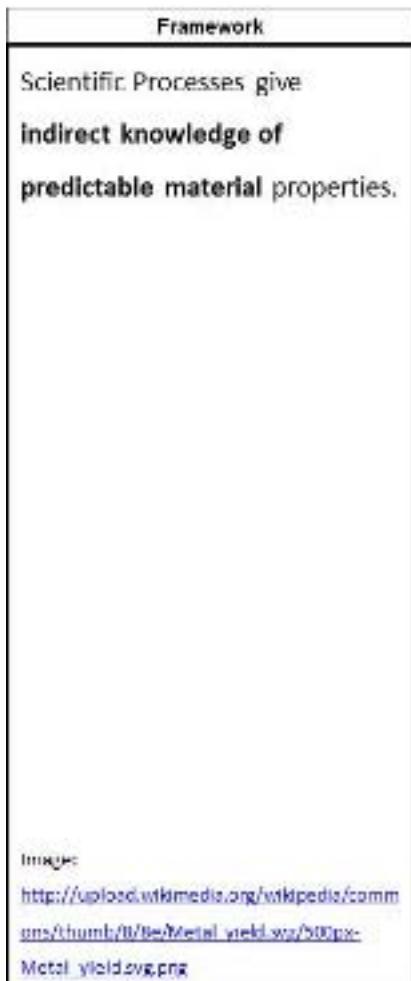


Framework

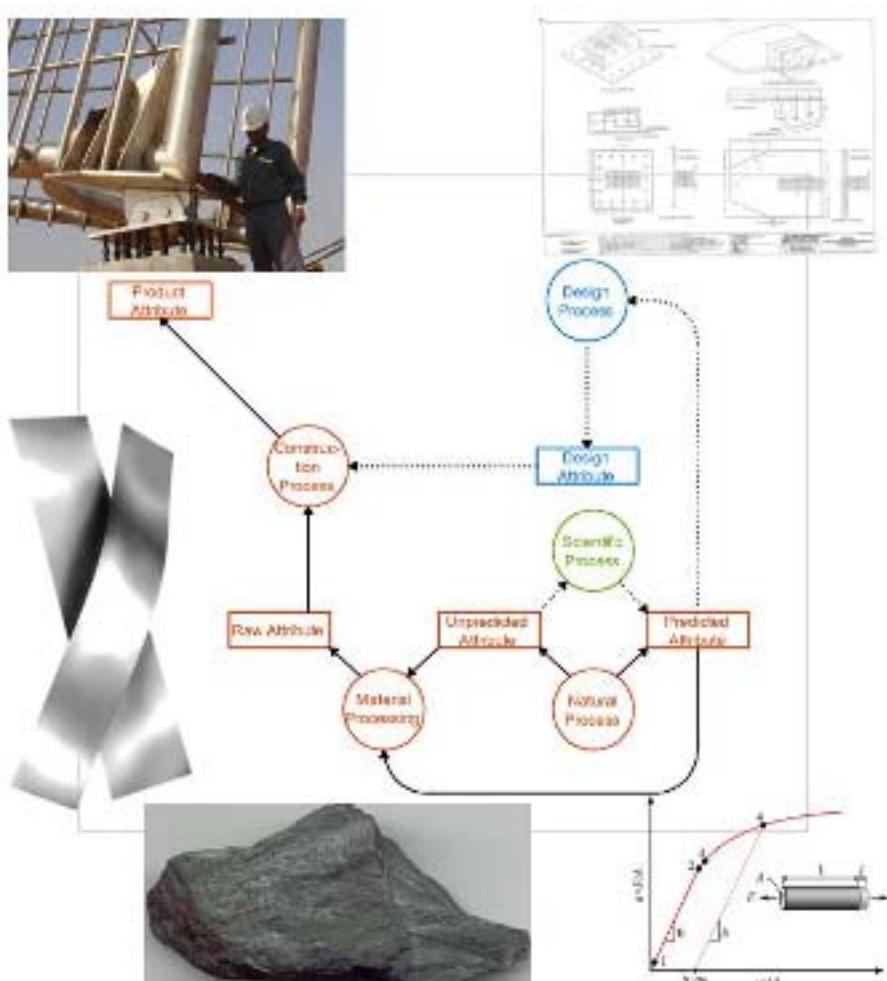
Scientific Processes give
indirect knowledge of
predictable material properties.

Image:
http://upload.wikimedia.org/wikipedia/commons/thumb/8/8e/Metal_yield.svg/500px-Metal_yield.svg.png

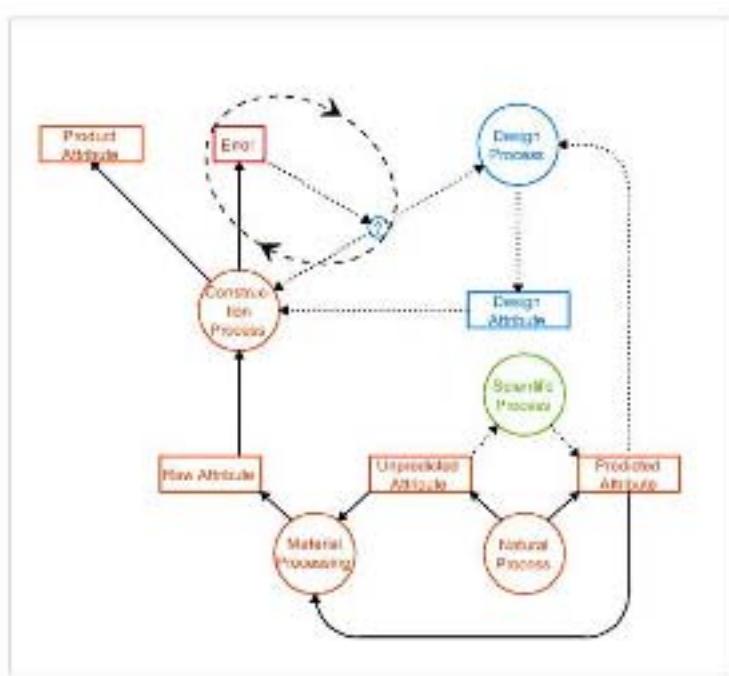




Framework
Scientific Processes give indirect knowledge of predictable material properties.
Unpredicted material properties result in <ul style="list-style-type: none"> • Unforeseen design consequences • Incorrect results of mechanical processes
Middle: http://upload.wikimedia.org/wikipedia/commons/thumb/0/0e/Metal_yield.svg.png



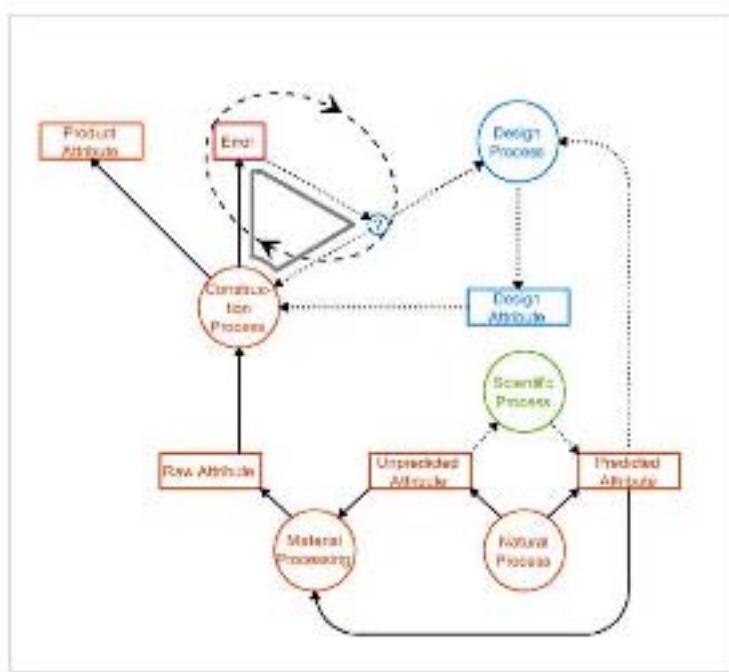
Framework
Errors are caused by <ul style="list-style-type: none"> • Design flaws • Mechanical flaws • Material flaws
Adapted from: Papanikolaou, Dimitris. (2008). Attribute process methodology: feasibility assessment of Digital Fabrication Production Systems for planar part assemblies using network analysis and System Dynamics. (Thesis, Massachusetts Institute of Technology).



Framework

Error correction:

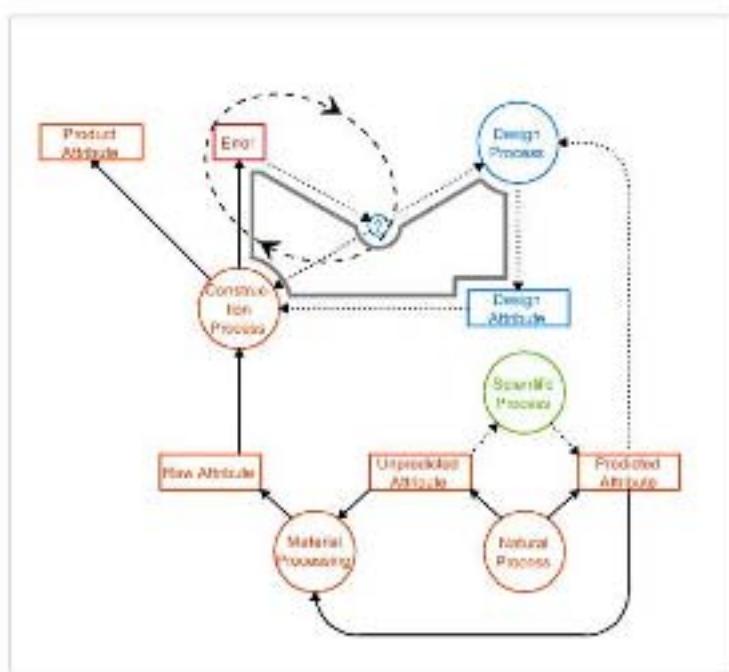
- Re-produce
- Re-design

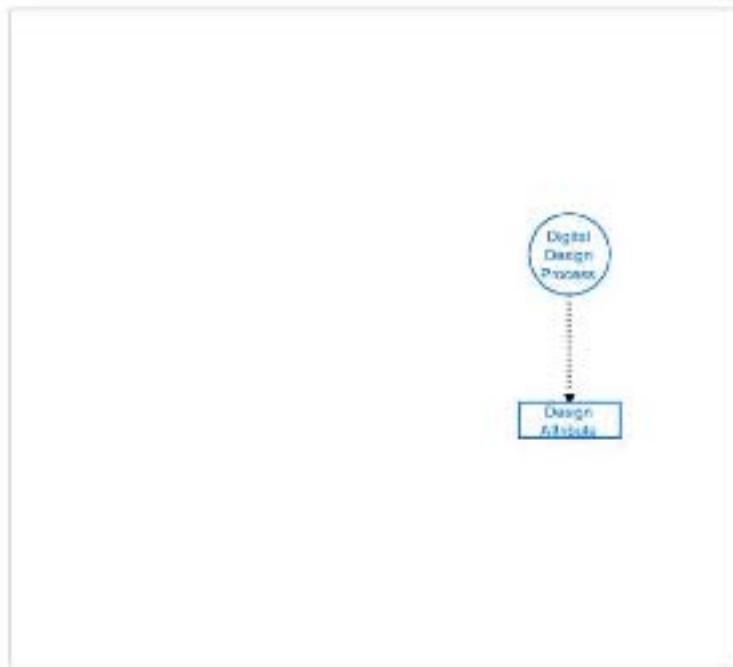
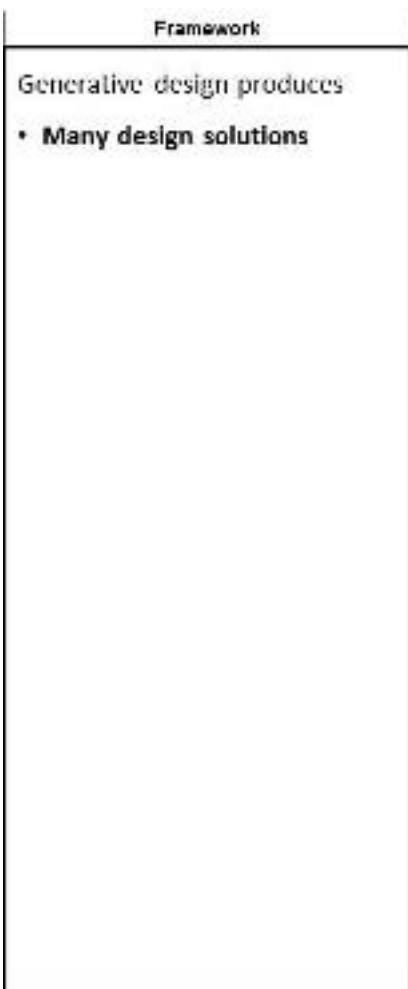
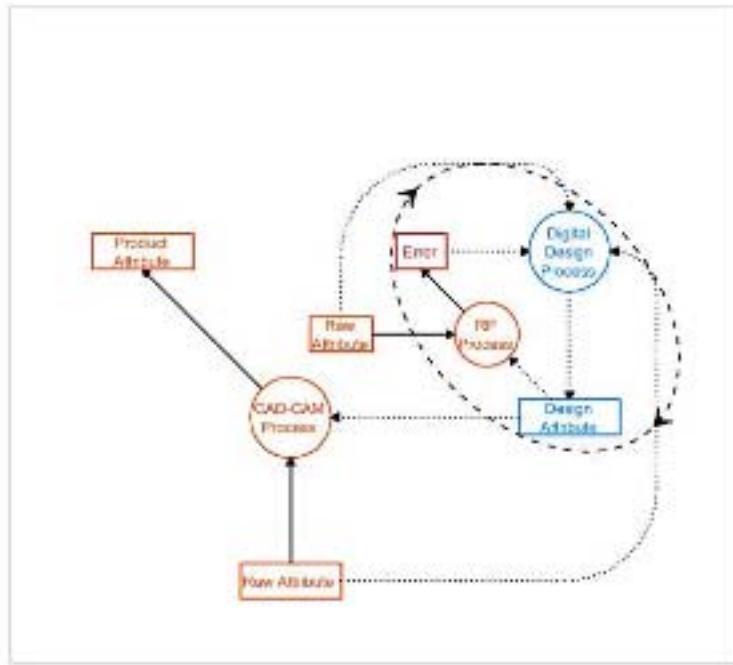
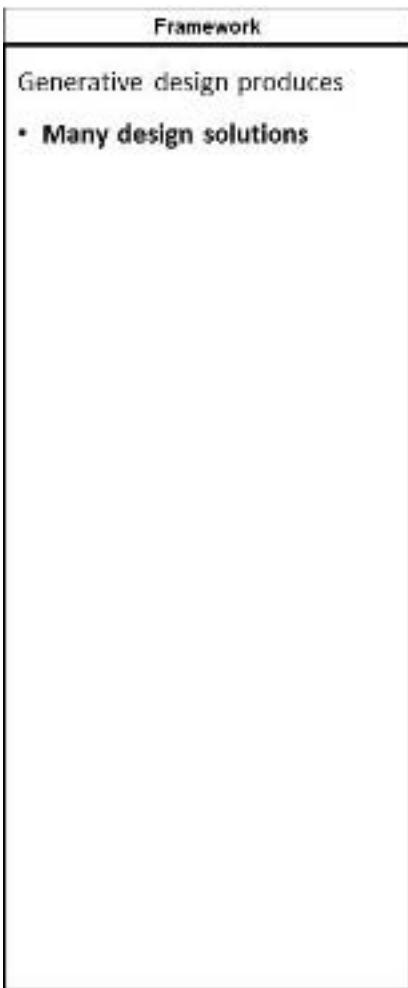


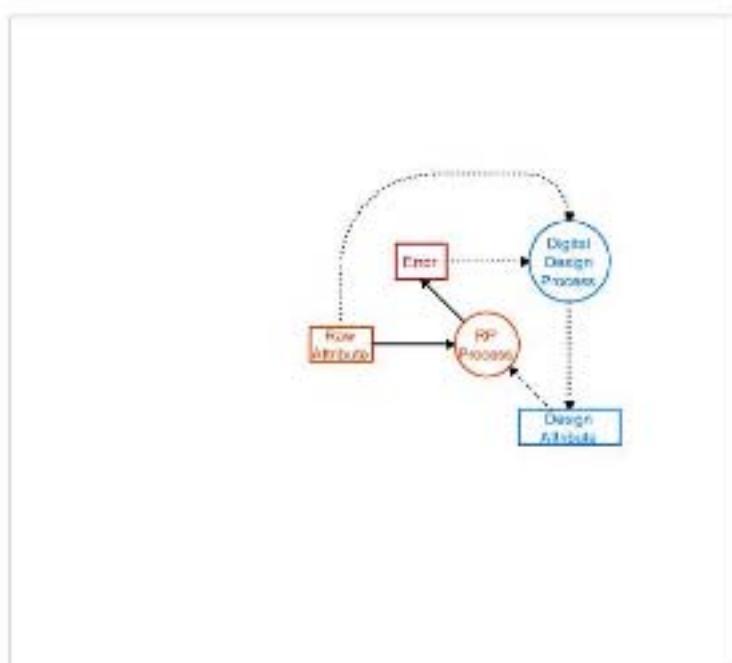
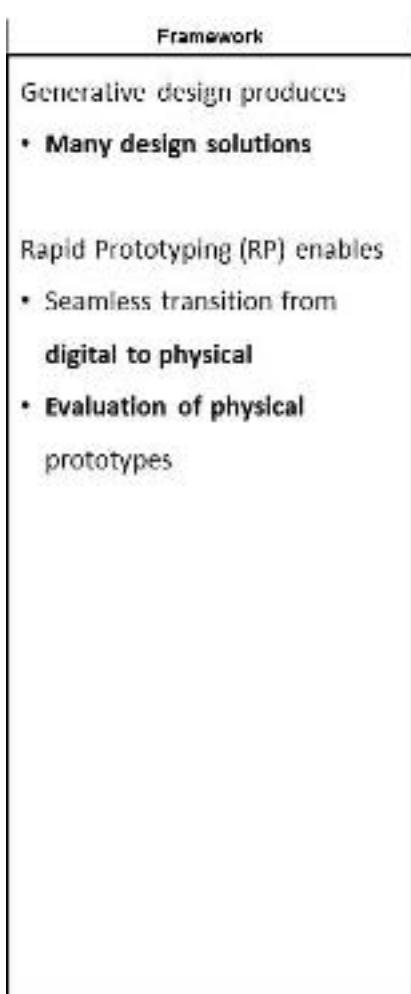
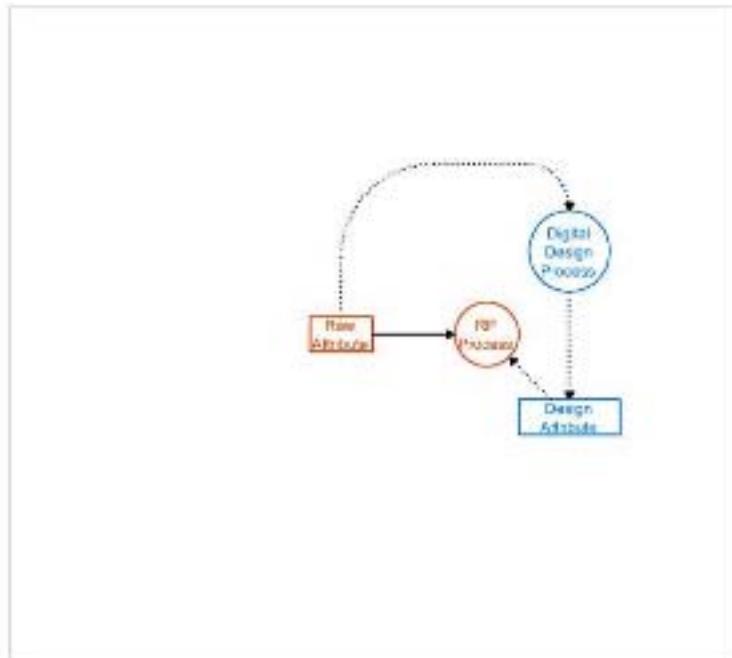
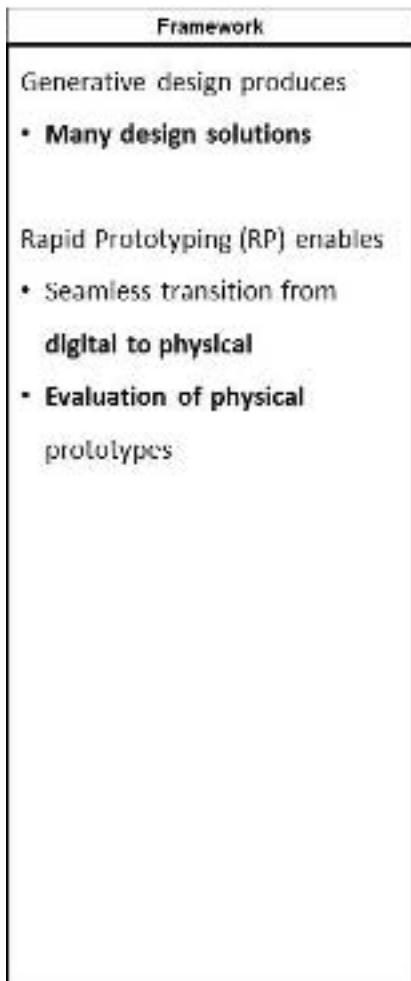
Framework

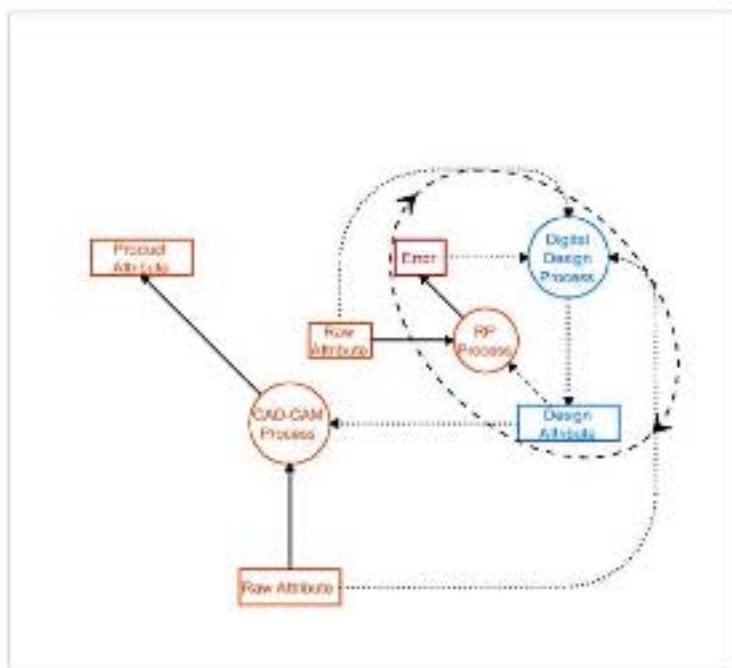
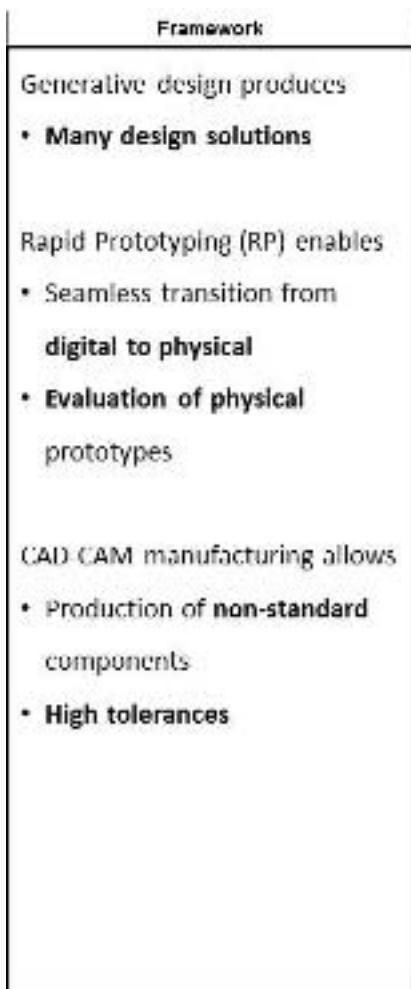
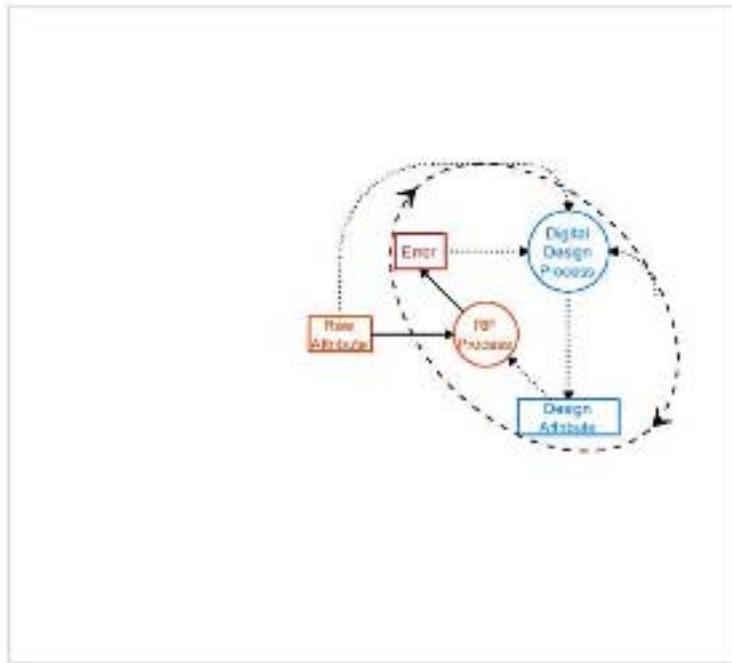
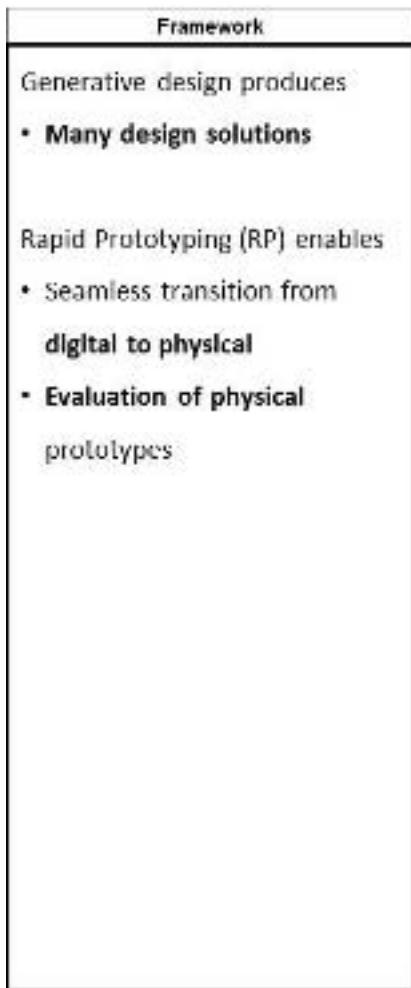
Error correction:

- Re-design
- Re-produce



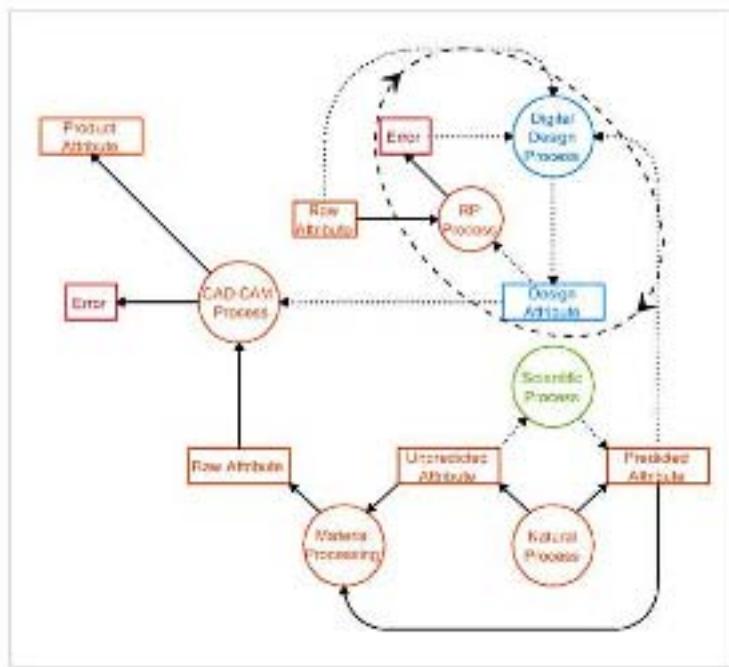






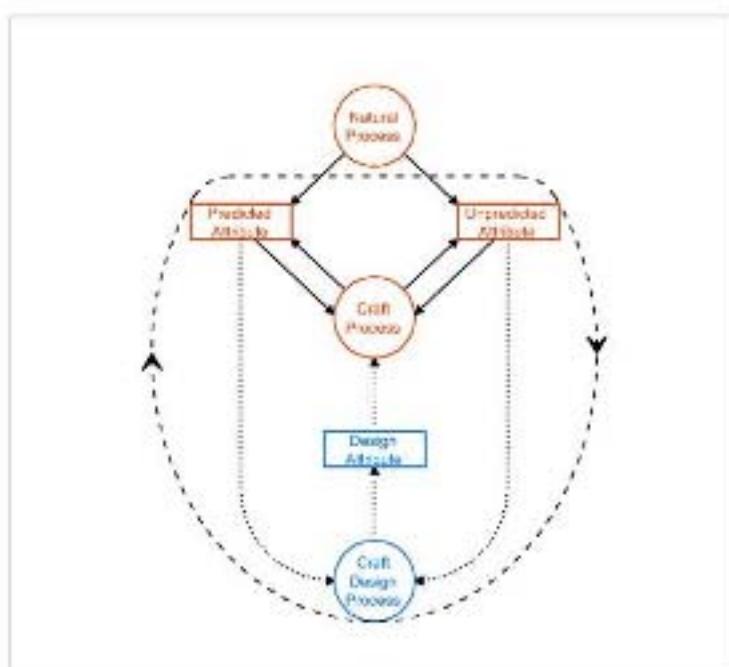
Framework

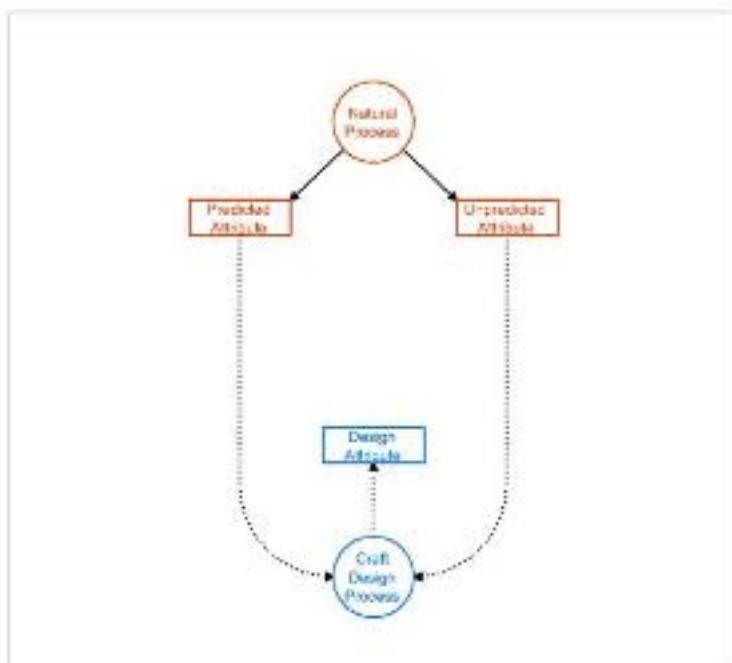
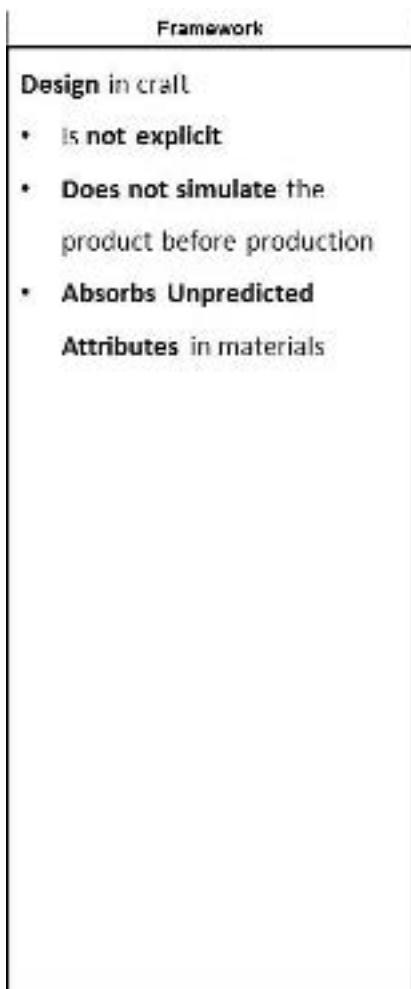
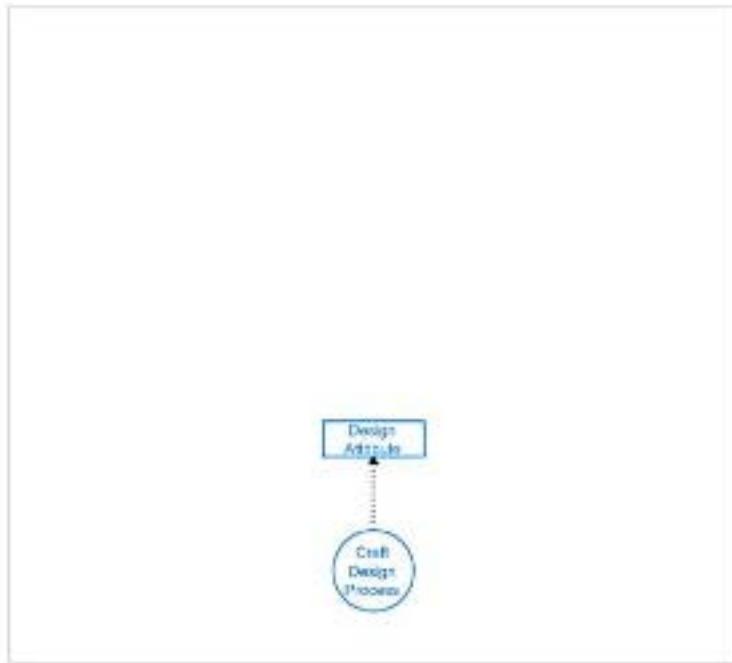
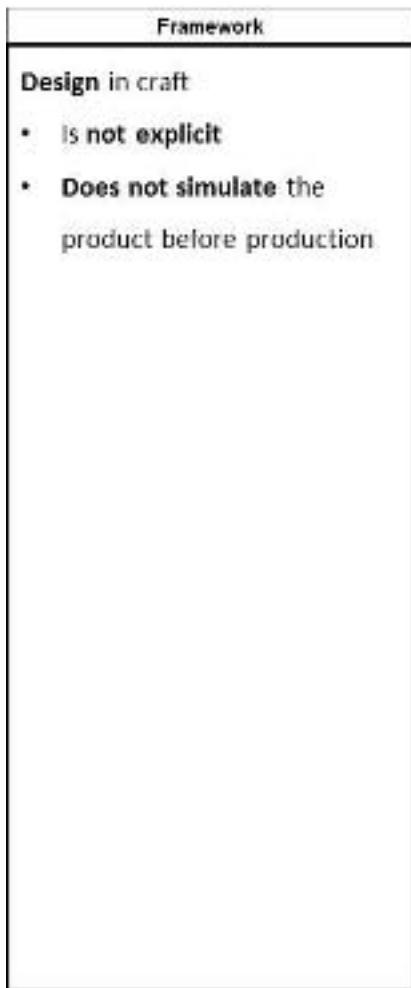
- Correlation between the prototypes and the product requires **materials with predictable properties**
- Only **highly processed materials** can be used, ex. plywood, plastics and metals
- **Unpredictability leads to error**



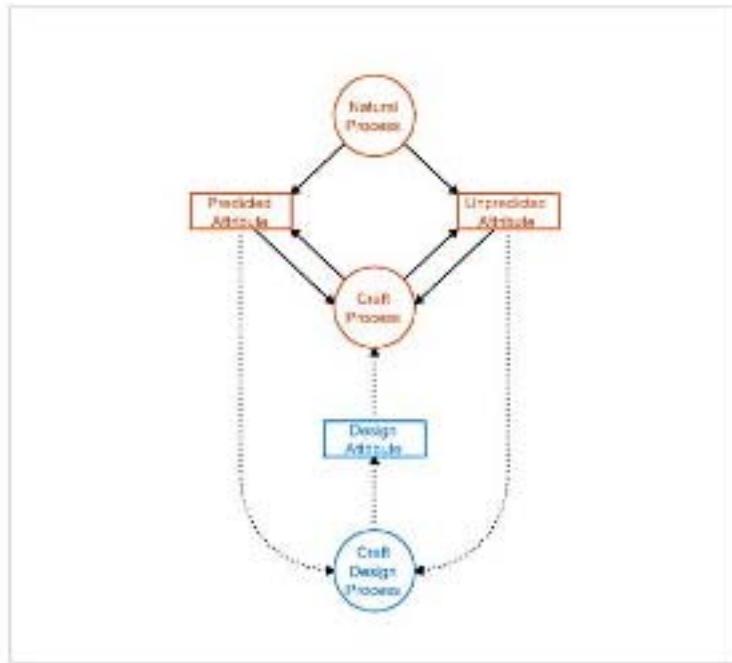
Framework

Design in craft

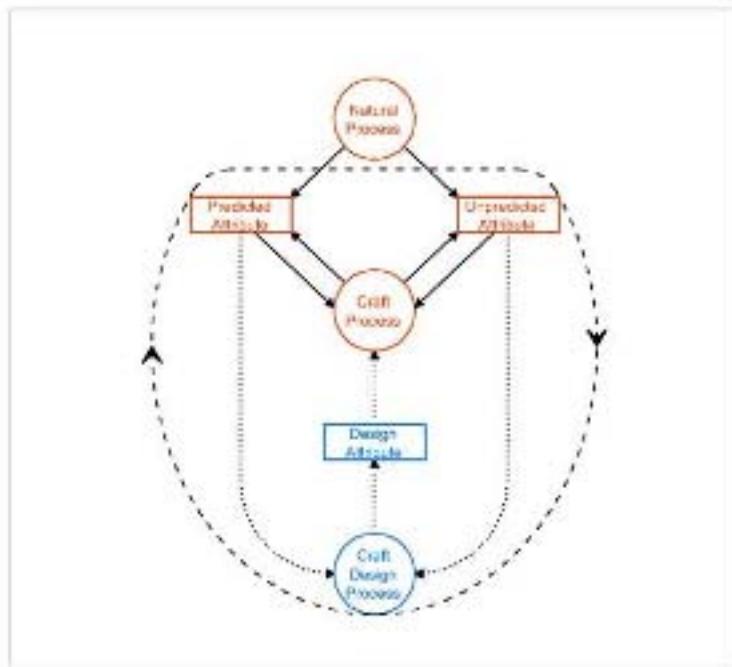




Framework
Design in craft
<ul style="list-style-type: none"> • Is not explicit • Does not simulate the product before production • Absorbs Unpredicted Attributes in materials • Absorbs Unpredicted Attributes in production



Framework
Design in craft
<ul style="list-style-type: none"> • Is not explicit • Does not simulate the product before production • Absorbs Unpredicted Attributes in materials • Absorbs Unpredicted Attributes in production • Incrementally bring the product to its final form



Framework
<p>Design in craft</p> <ul style="list-style-type: none"> • Is not explicit • Does not simulate the product before production • Absorbs Unpredicted Attributes in materials • Absorbs Unpredicted Attributes in production • Incrementally bring the product to its final form

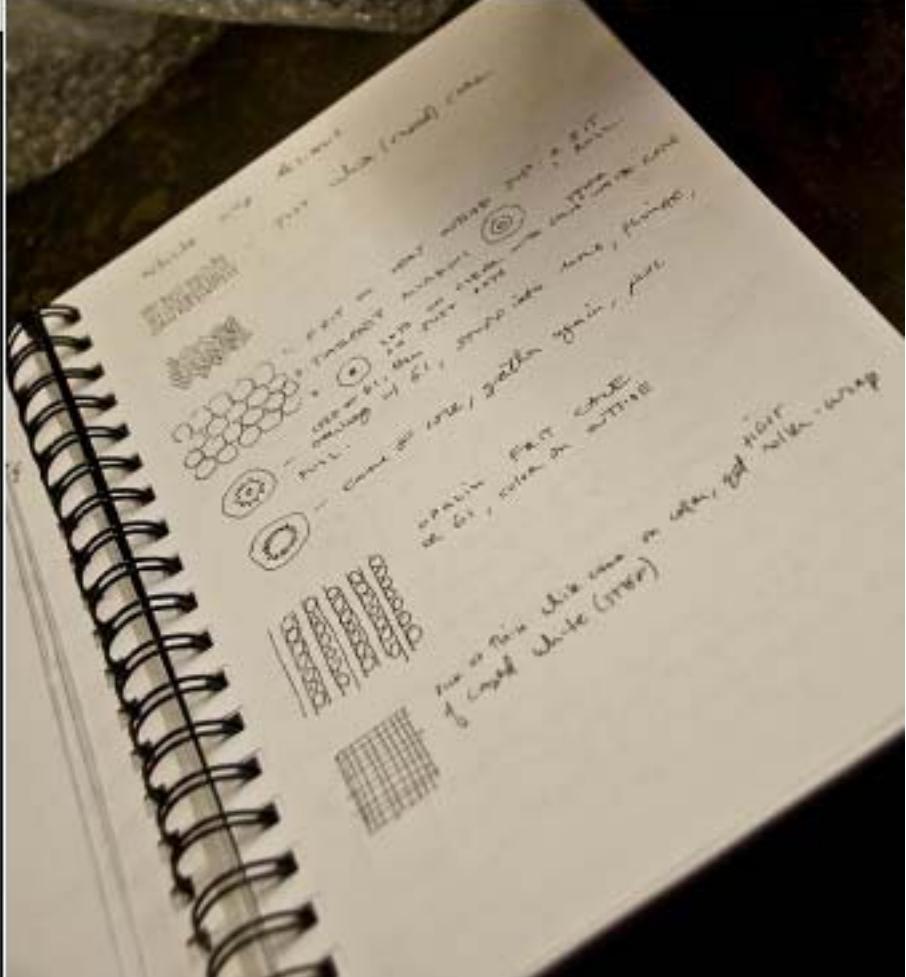
The image shows an open spiral-bound notebook. On the left page, there is a vertical column of small, roughly drawn shapes resembling stylized leaves or petals. To the right of these is a larger, more detailed sketch of a cylinder with a repeating diamond-like texture, labeled '2/5/18'. Below this sketch is some handwritten text:

WATER COOLED STEEL RIMMED BY ALUMINUM
WITH CIRCULAR CUTTING HOLE IN MIDDLE SURFACE
LINES, ANGLES, IRREGULAR IRREGULAR EDGES TO FIT WITH
EASILY

Framework
<p>Design in craft</p> <ul style="list-style-type: none"> • Is not explicit • Does not simulate the product before production • Absorbs Unpredicted Attributes in materials • Absorbs Unpredicted Attributes in production • Incrementally bring the product to its final form

The image shows an open spiral-bound notebook. The left page contains several small, roughly drawn sketches of ovals and circles. The right page is filled with dense handwritten text and some faint sketches.

Framework
<p>Design in craft</p> <ul style="list-style-type: none"> ▪ Is not explicit ▪ Does not simulate the product before production ▪ Absorbs Unpredicted Attributes in materials ▪ Absorbs Unpredicted Attributes in production ▪ Incrementally bring the product to its final form



Framework
<p>Design in craft</p> <ul style="list-style-type: none"> ▪ Is not explicit ▪ Does not simulate the product before production ▪ Absorbs Unpredicted Attributes in materials ▪ Absorbs Unpredicted Attributes in production ▪ Incrementally bring the product to its final form

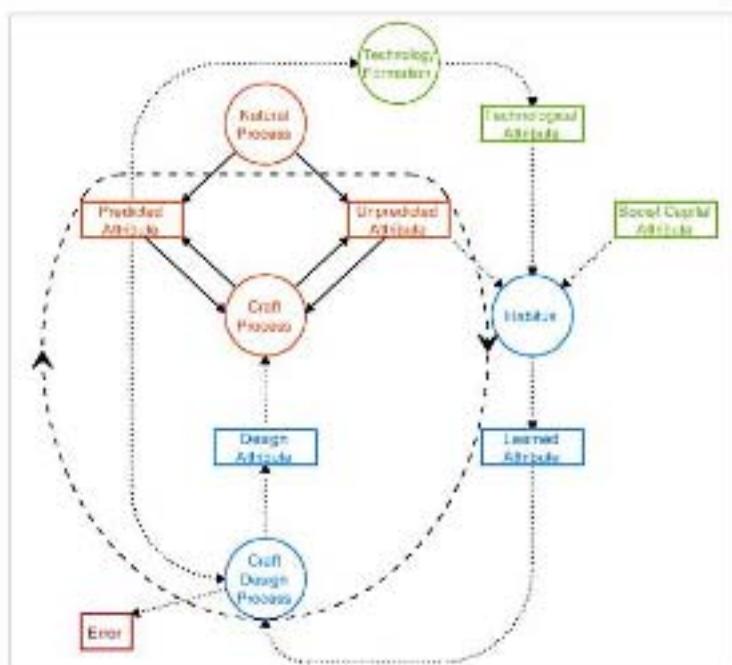
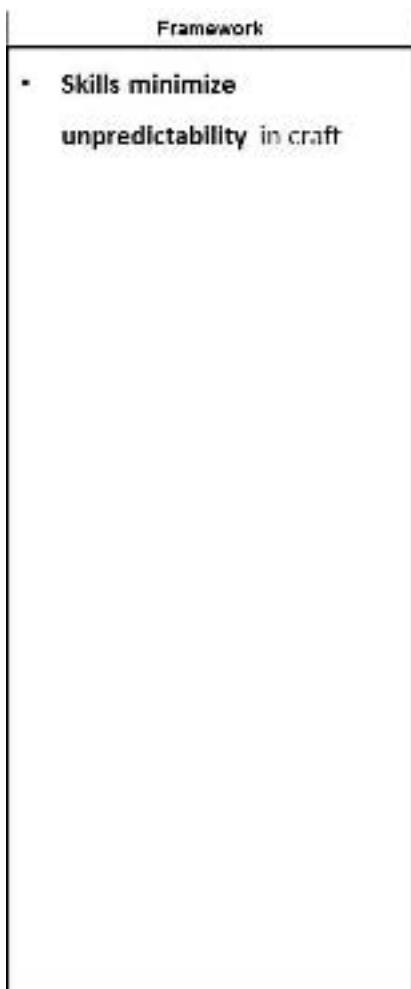
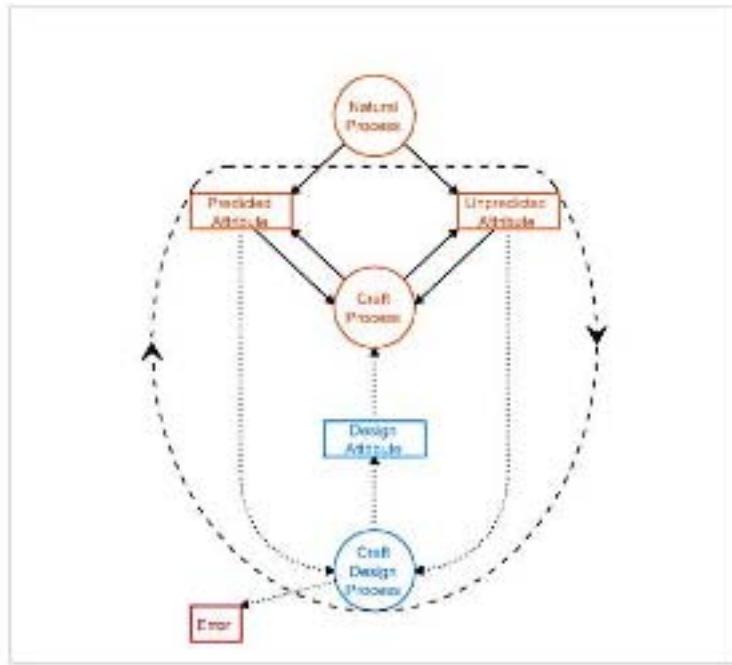
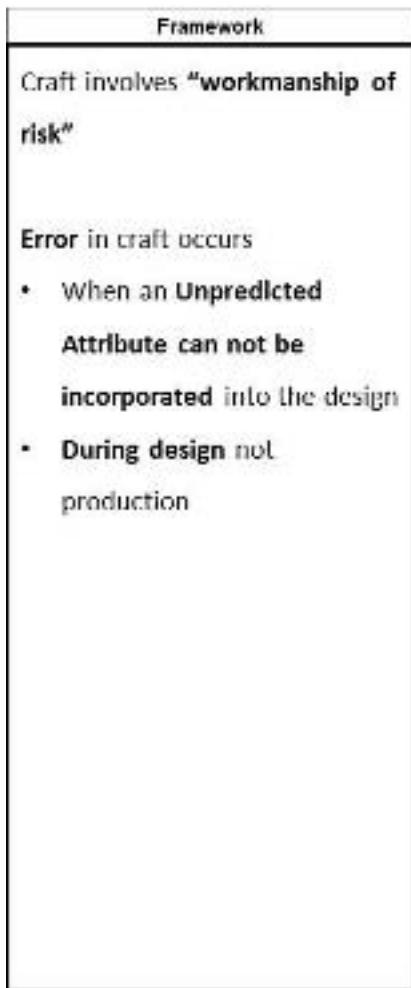


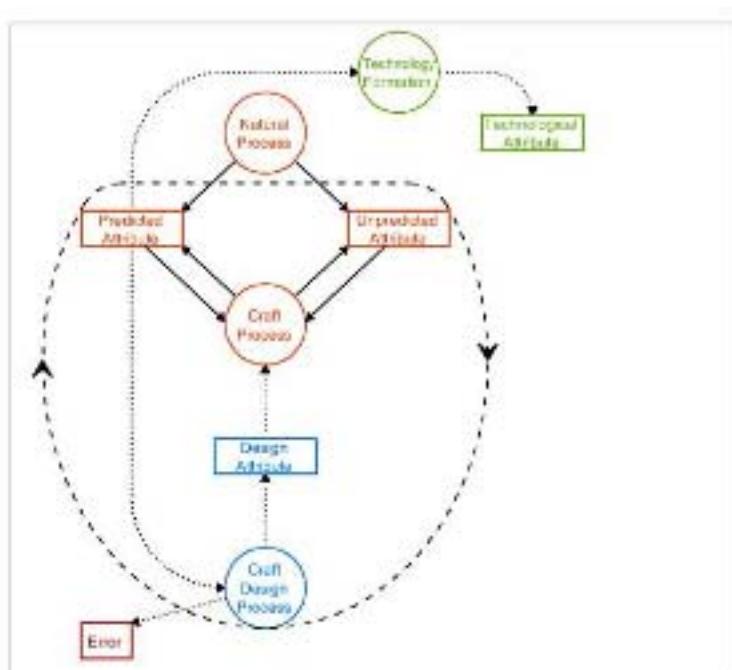
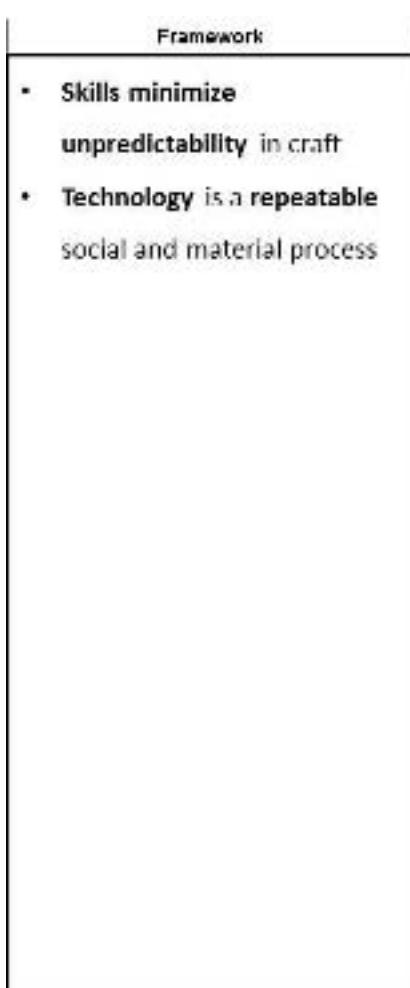
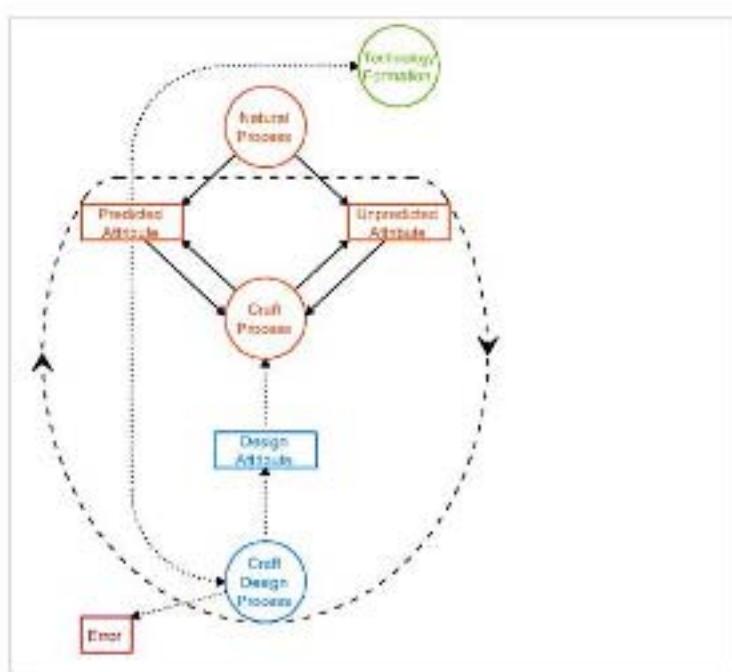
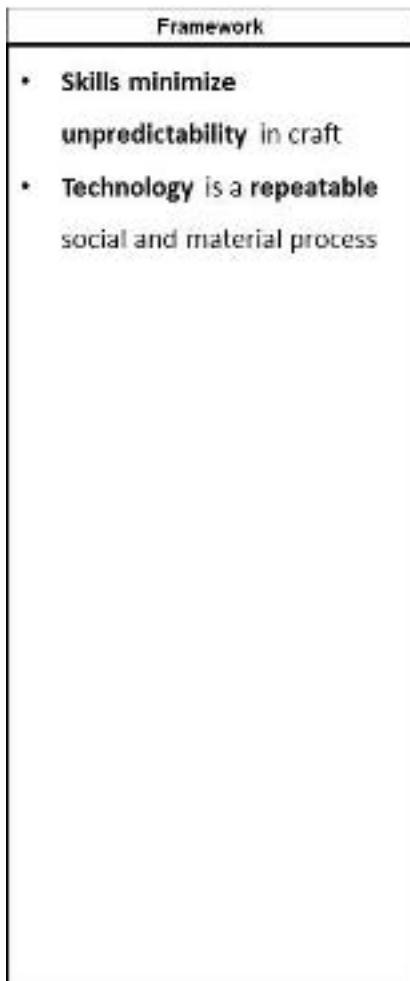
Framework
<p>Design in craft</p> <ul style="list-style-type: none"> • Is not explicit • Does not simulate the product before production • Absorbs Unpredicted Attributes in materials • Absorbs Unpredicted Attributes in production • Incrementally bring the product to its final form



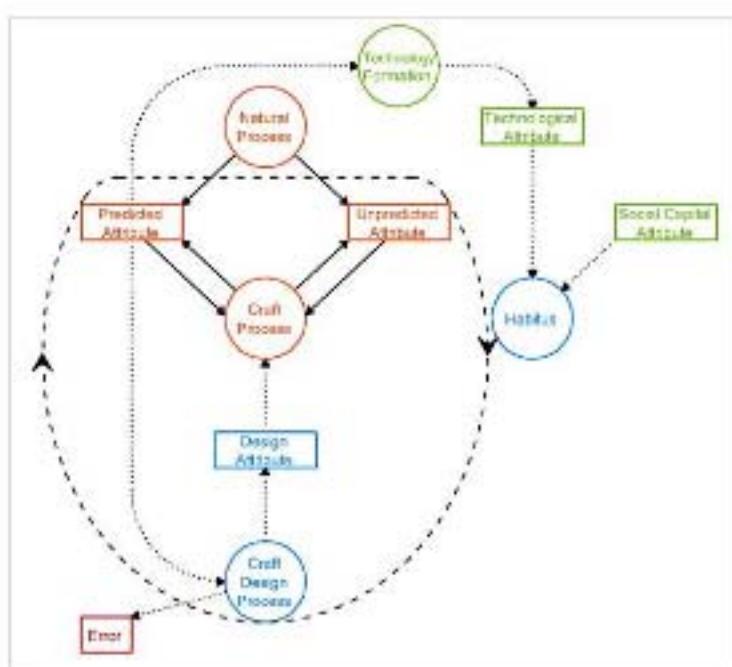
Framework
<p>Design in craft</p> <ul style="list-style-type: none"> • Is not explicit • Does not simulate the product before production • Absorbs Unpredicted Attributes in materials • Absorbs Unpredicted Attributes in production • Incrementally bring the product to its final form



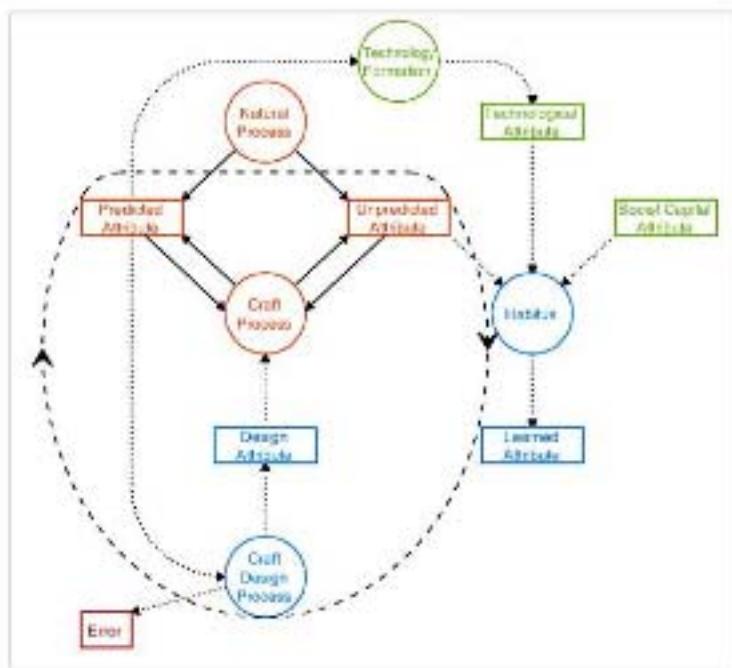




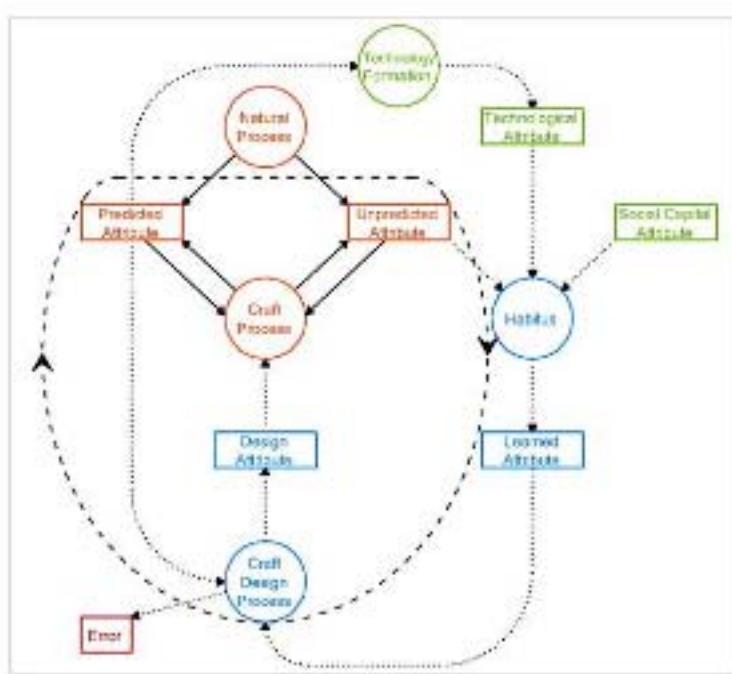
Framework
<ul style="list-style-type: none"> Skills minimize unpredictability in craft Technology is a repeatable social and material process Habitus forms the social basis for the physical movements of craftspersons



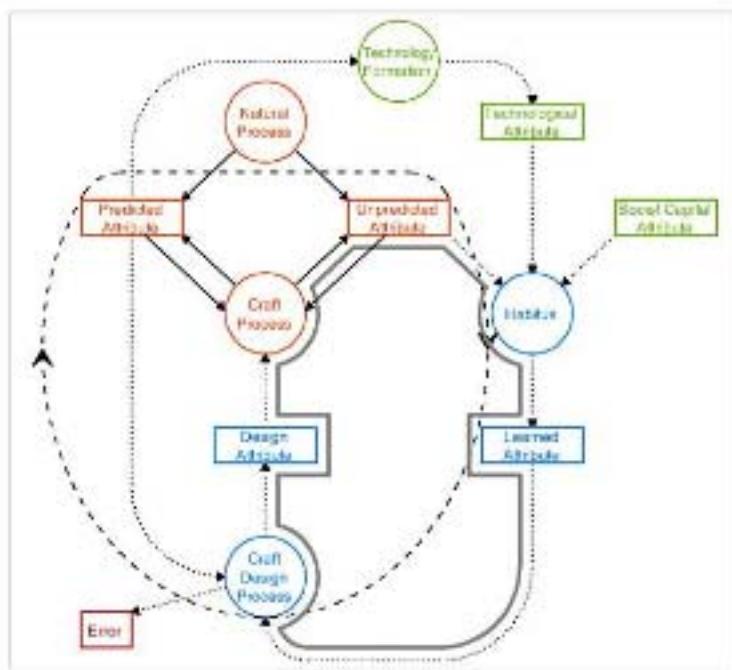
Framework
<ul style="list-style-type: none"> Skills minimize unpredictability in craft Technology is a repeatable social and material process Habitus forms the social basis for the physical movements of craftspersons Incorporating unpredictability requires creativity



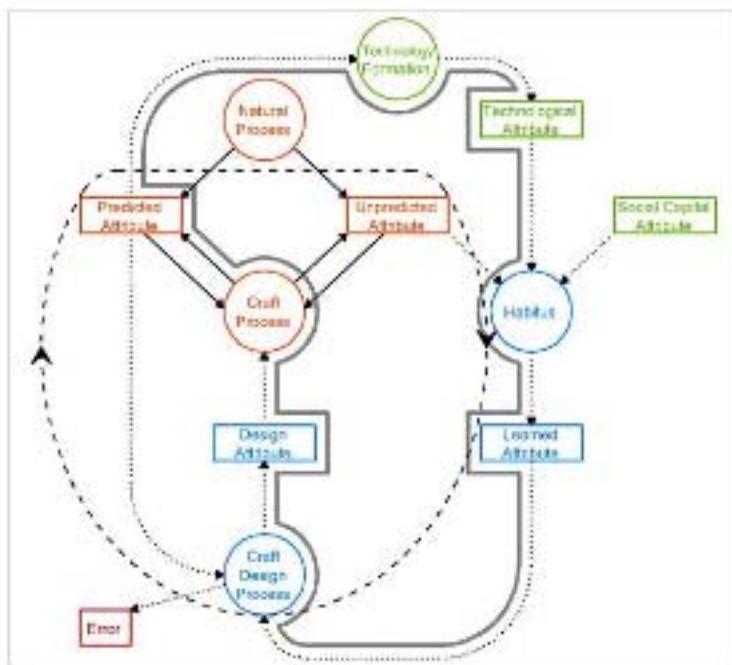
Framework
<ul style="list-style-type: none"> • Skills minimize unpredictability in craft • Technology is a repeatable social and material process • Habitus forms the social basis for the physical movements of craftspersons • Incorporating unpredictability requires creativity • Technology develops from learning



Framework
<ul style="list-style-type: none"> • Skills minimize unpredictability in craft • Technology is a repeatable social and material process • Habitus forms the social basis for the physical movements of craftspersons • Incorporating unpredictability requires creativity • Technology develops from learning



Framework
<ul style="list-style-type: none"> • Skills minimize unpredictability in craft • Technology is a repeatable social and material process • Habitus forms the social basis for the physical movements of craftpersons • Incorporating unpredictability requires creativity • Technology develops from learning

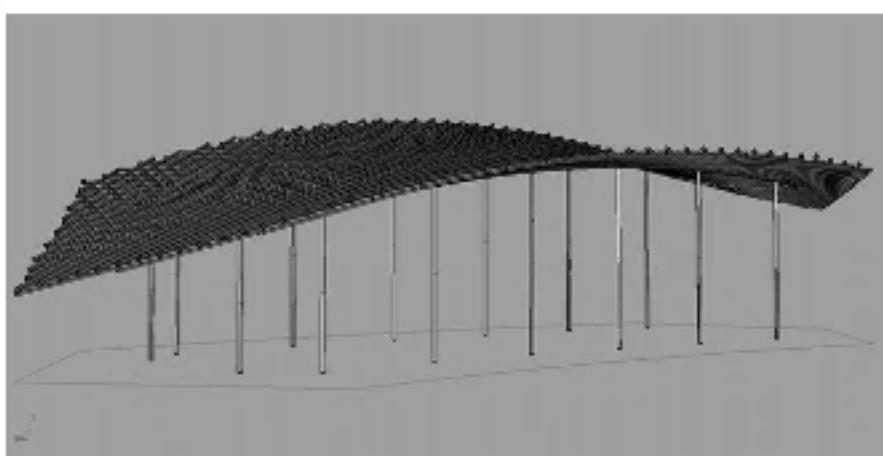
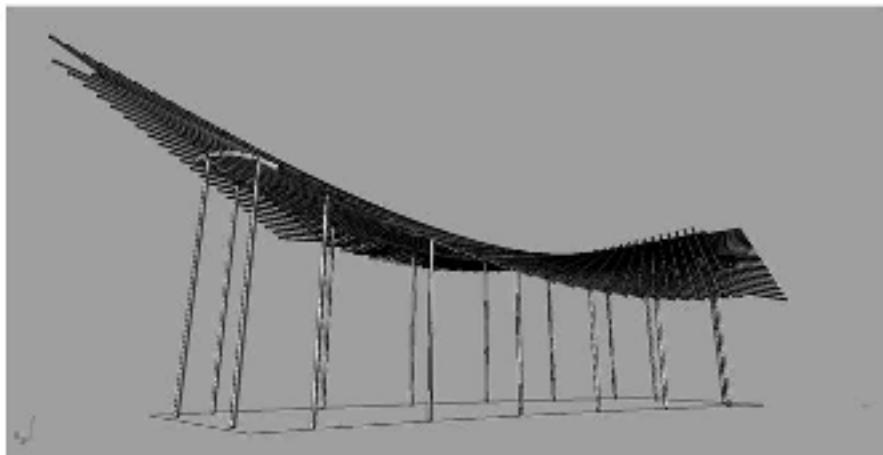


Projects: Parametric Pavilions
<ul style="list-style-type: none"> • Parametric family of hyperbolic paraboloid-based bamboo pavilions



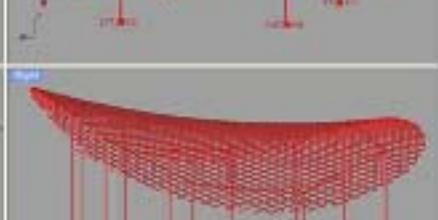
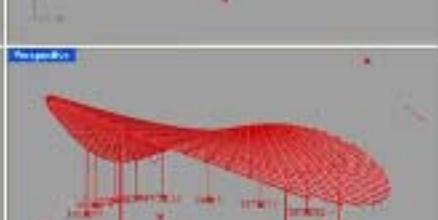
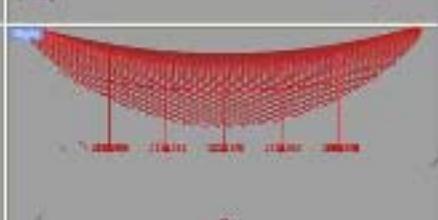
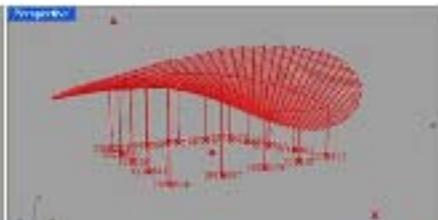
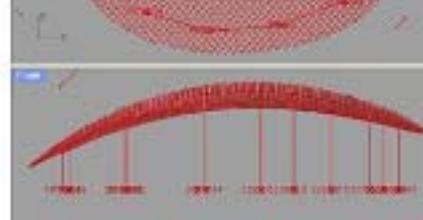
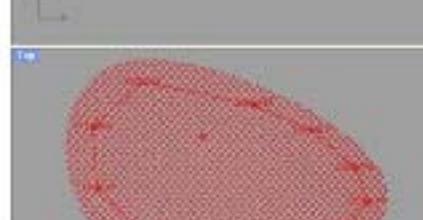
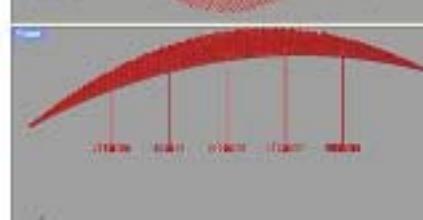
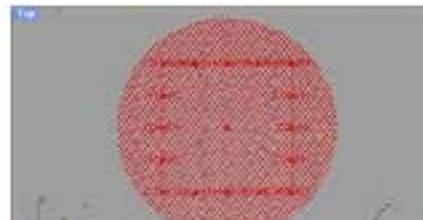
Projects: Parametric Pavillions

- Parametric family of hyperbolic paraboloid-based bamboo pavillons



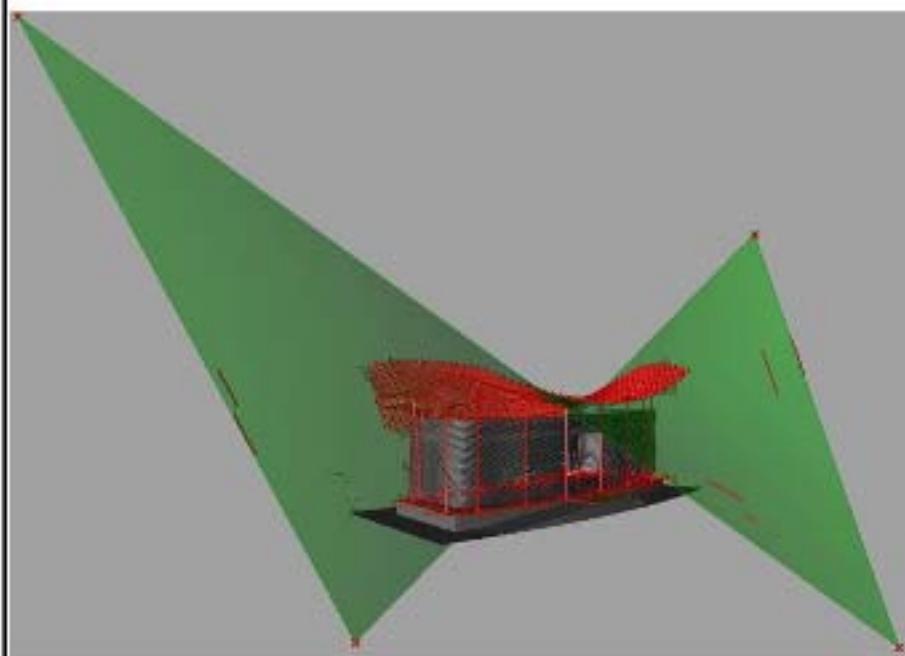
Projects: Parametric Pavillions

- Parametric family of hyperbolic paraboloid-based bamboo pavillons



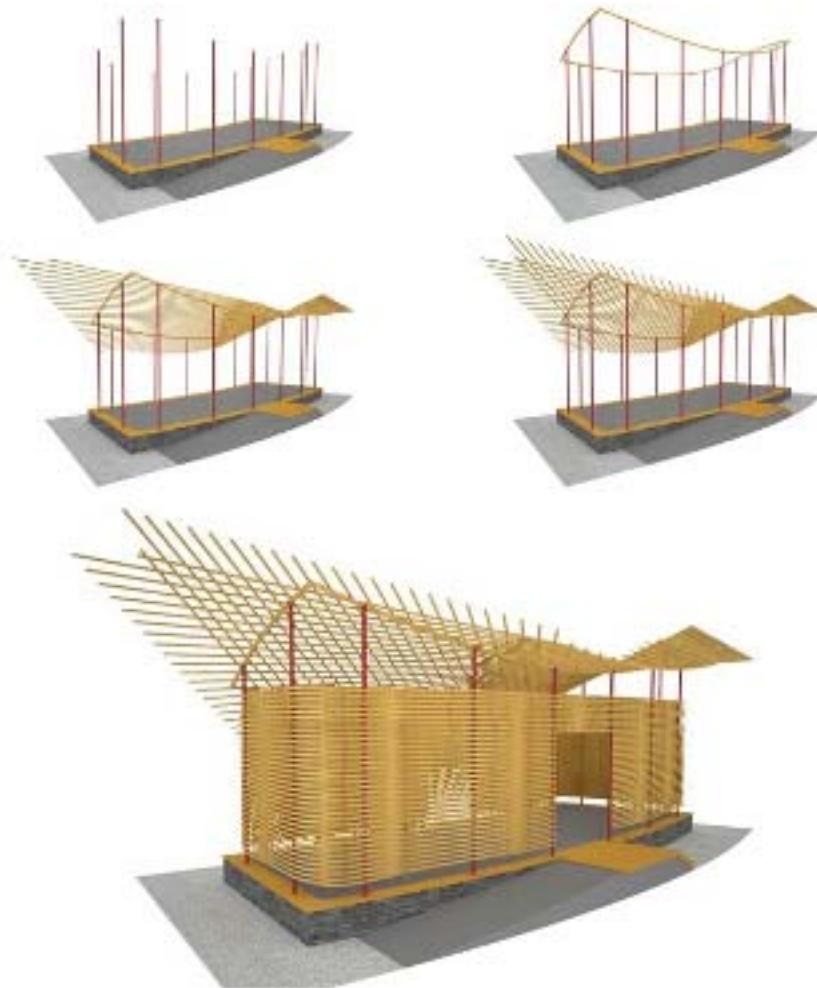
Projects: Parametric Pavillions

- Geometry used to **negotiate** digital design with manual fabrication



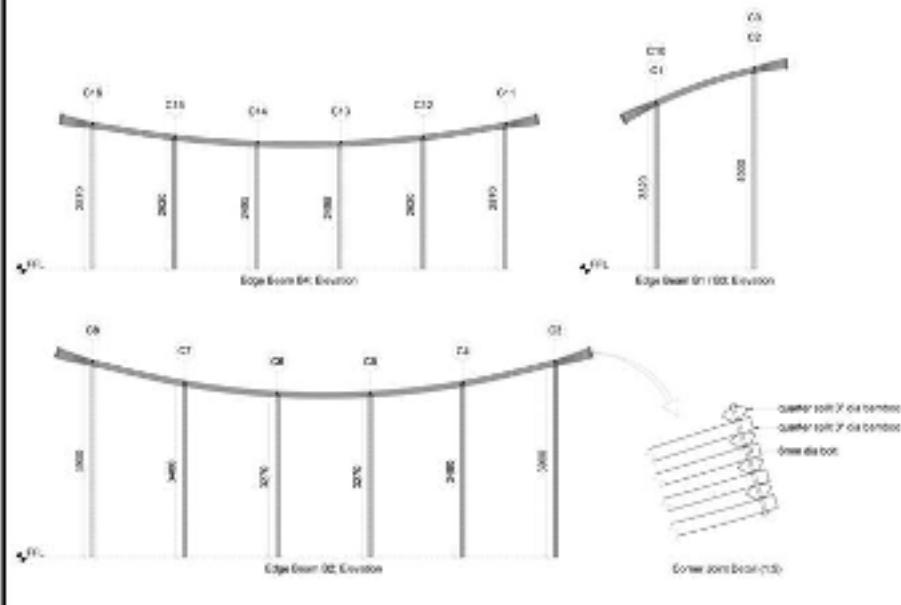
Projects: Parametric Pavillions

- The **ruled surface** enabled the use of straight members to produce curvature



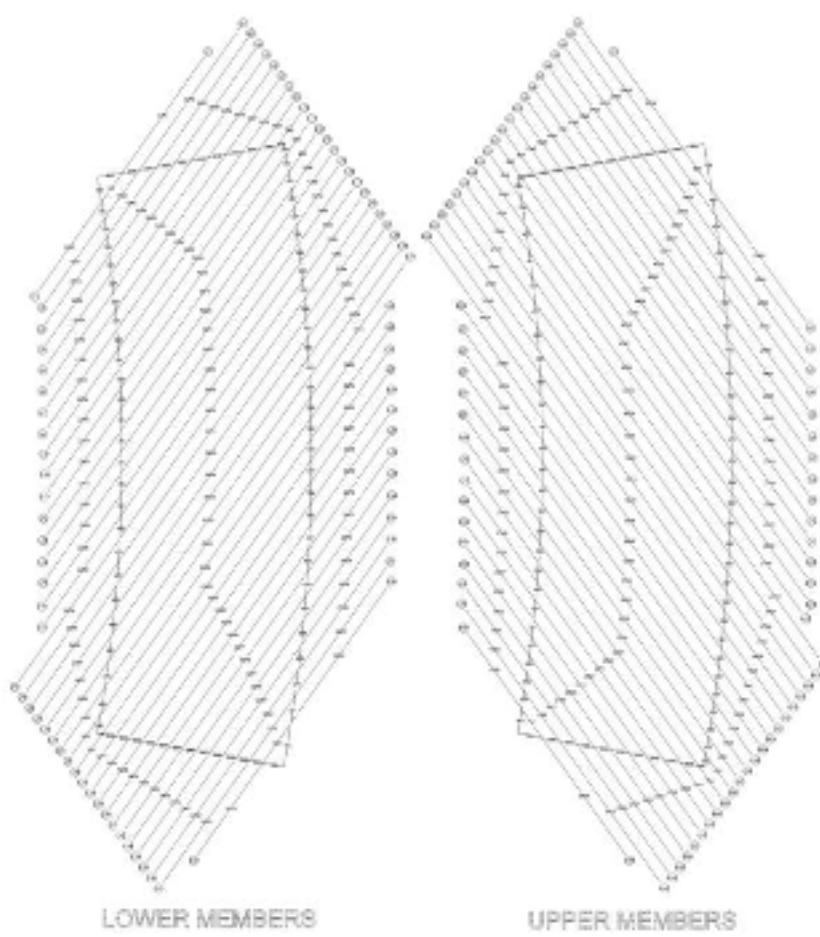
Projects: Parametric Pavilions

- The construction drawings for the pavilion included
linear dimensions only



Projects: Parametric Pavilions

- The construction drawings for the pavilion included
linear dimensions only

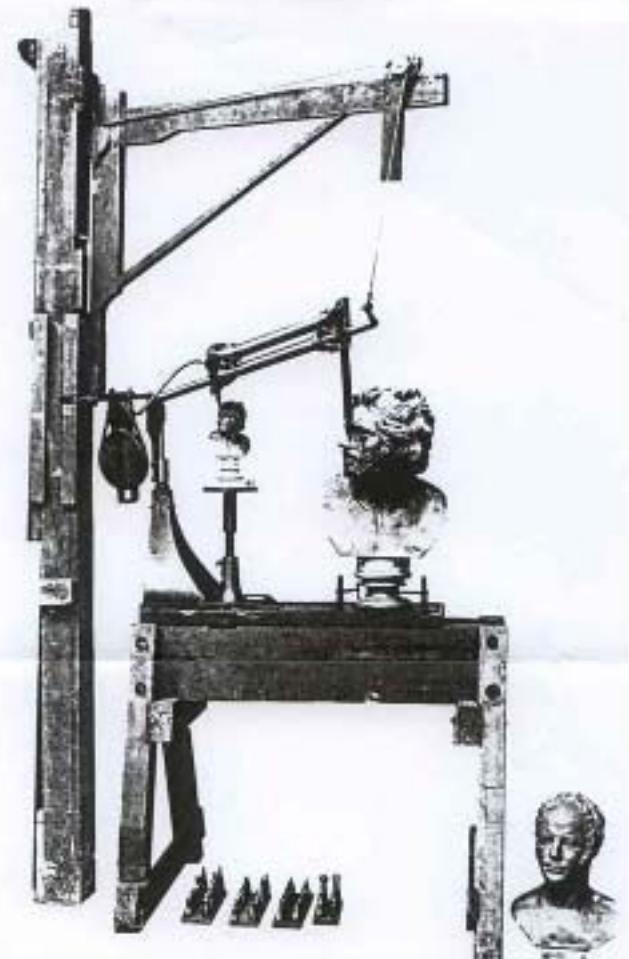


Projects: Parametric Pavillions

- The digital design produces **linear measurements**
- Linear measurements from the **digital design informs** the craft

Image:

<http://www.thecraftsmanship.net/index.php?showtopic=1278>



Projects: Parametric Pavillions

The craftspersons

- Negotiated unpredictable variations in materials and building processes
- Adhered as closely as possible to **digitally derived linear dimensions**



Projects: Parametric Pavillions

The craftspersons

- Negotiated unpredictable variations in materials and building processes
- Adhered as closely as possible to digitally derived linear dimensions



Projects: Parametric Pavillions

The craftspersons

- Negotiated unpredictable variations in materials and building processes
- Adhered as closely as possible to digitally derived linear dimensions



Projects: Solar Cooker

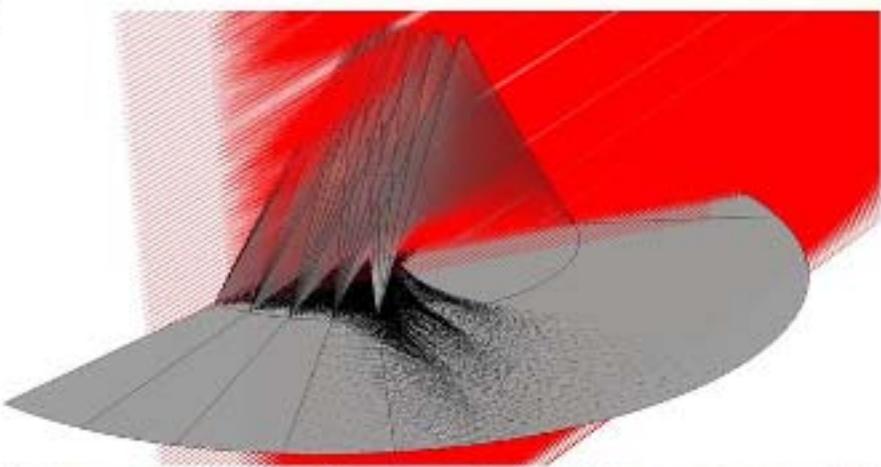
The reflector can be **customized** based on

- Geographical location
- Orientation
- Time of use

Linear dimensions specify the shape.

The **materials** used are

- Bamboo
- Twine
- Hessian
- Mud
- Broken mirror



Projects: Nest Roof

- Explores a greater role for **generative design** in informing craft
- Digitally derived linear measurements to guide a **weaving based craft process**
- Not limited to ruled surfaces



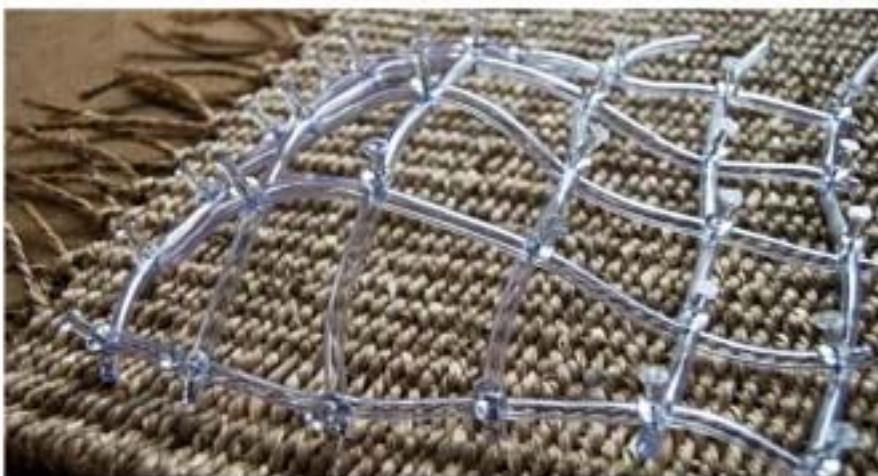
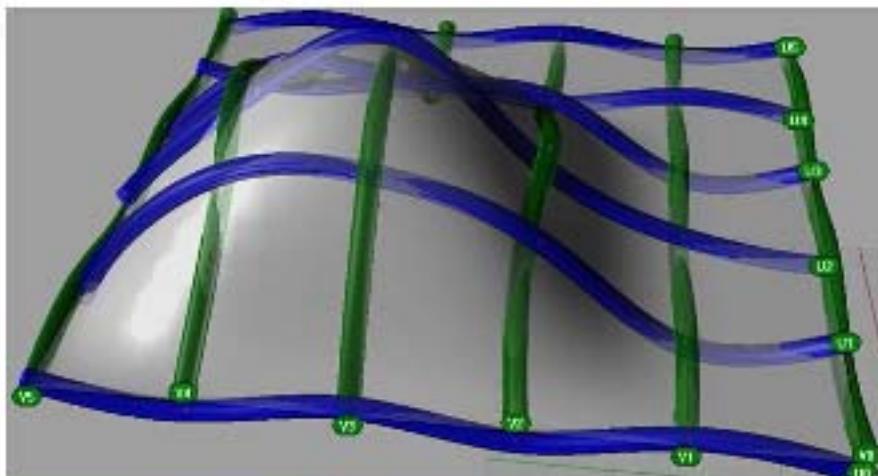
Projects: Nest Roof

The flexibility of linear materials is used to produce curvature.



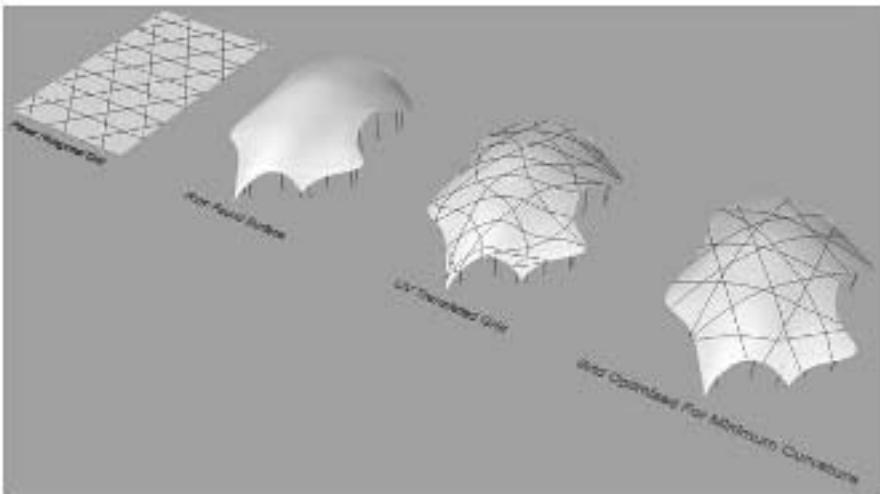
Projects: Nest Roof

A network of intersecting linear members produces a curved surface.



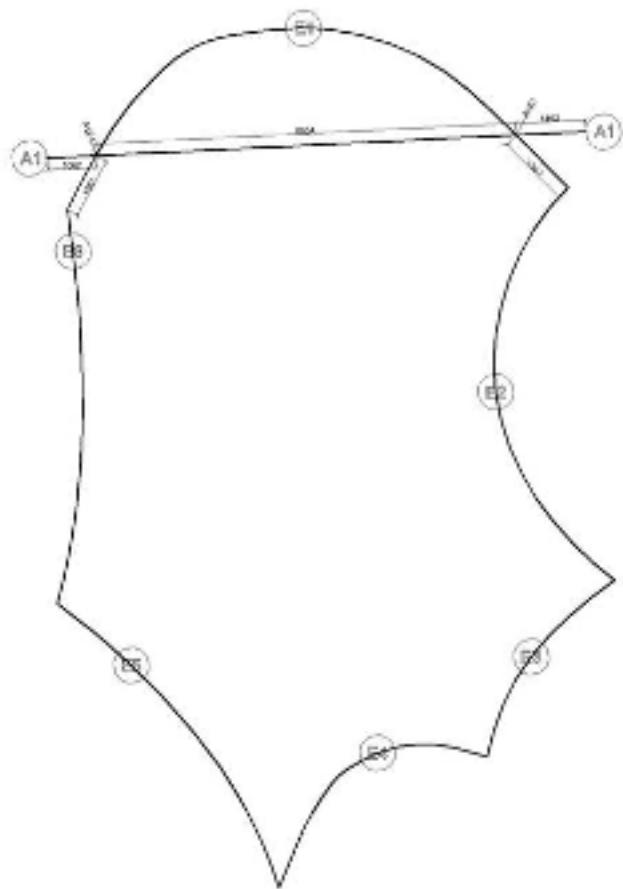
Projects: Nest Roof

- The roof is a **form-found** compressive **shell** that forms a **double curved surface**
- The network of **surface paths** with **minimum curvature** is found
- They are woven with **half-split bamboo** members for **maximum strength**



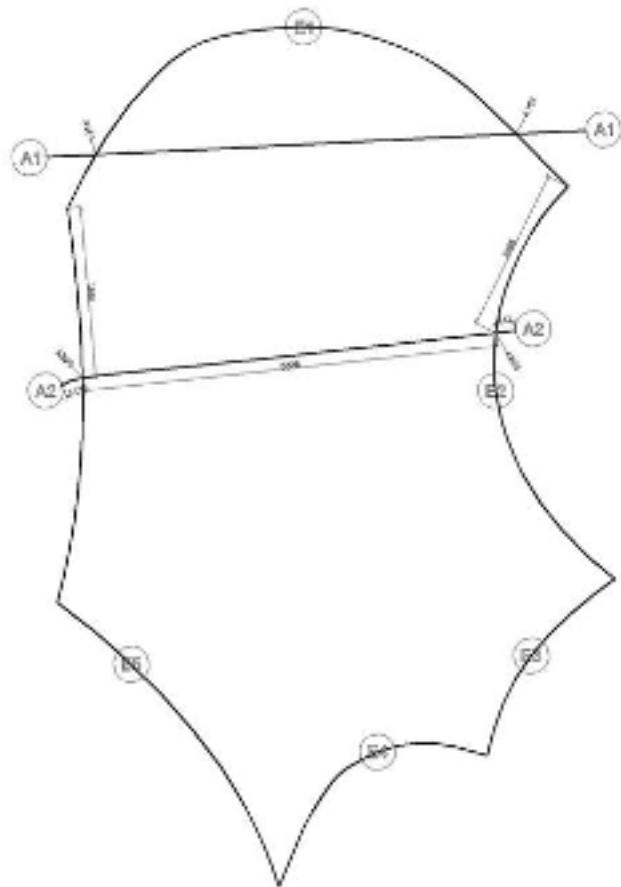
Projects: Nest Roof

A sequence of linear measurements specify the weaving.



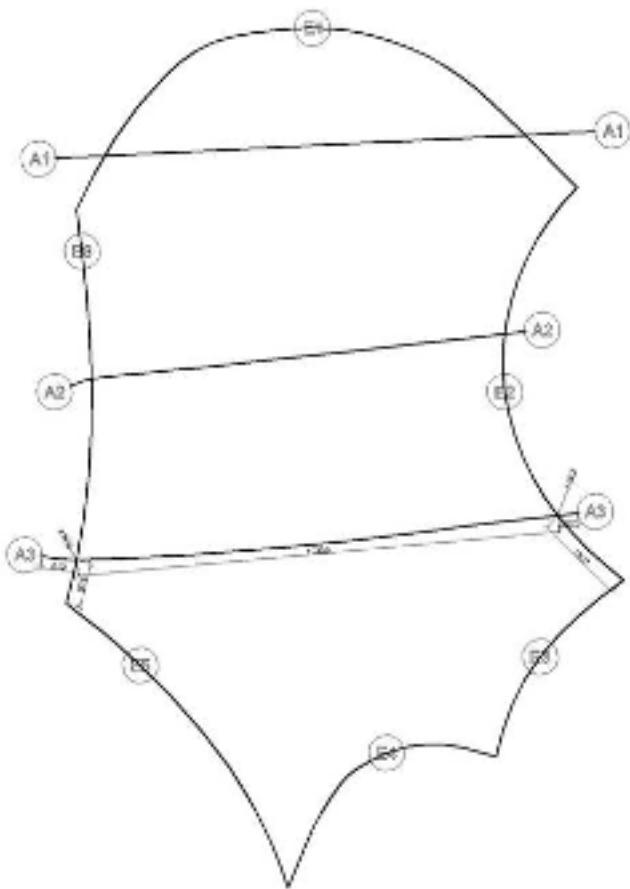
Projects: Nest Roof

A sequence of linear measurements specify the weaving.



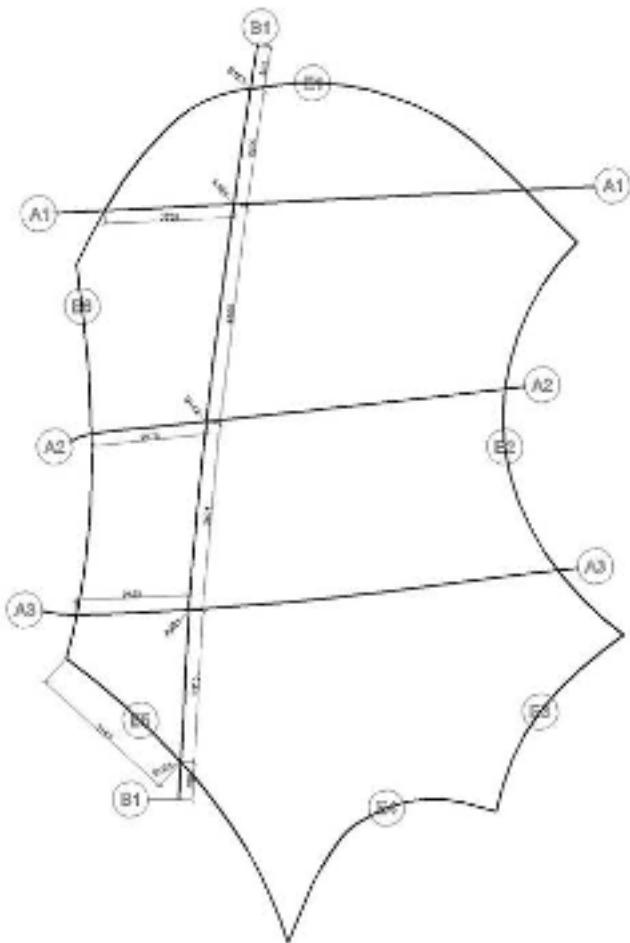
Projects: Nest Roof

A sequence of linear measurements specify the weaving.



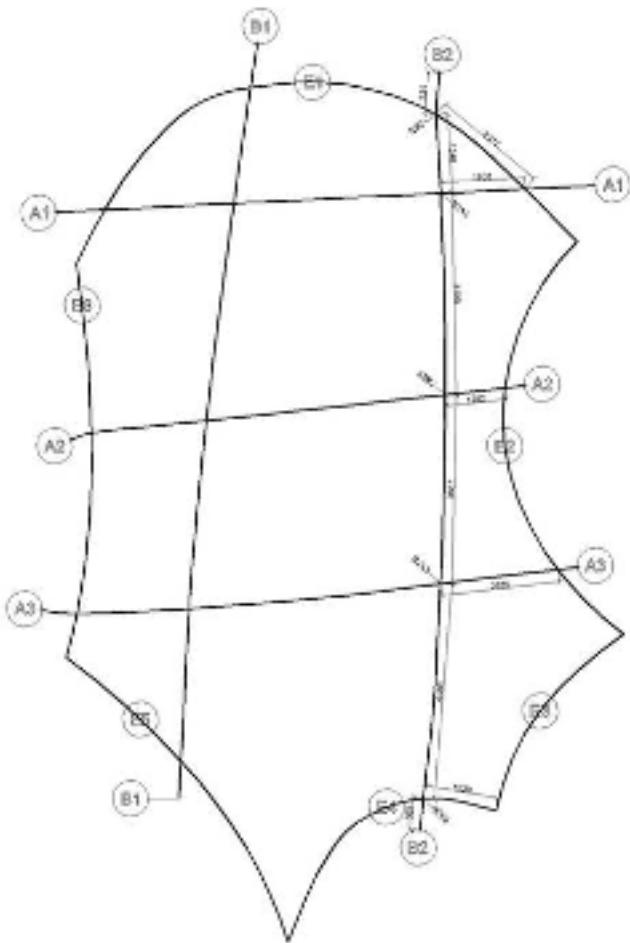
Projects: Nest Roof

A sequence of linear measurements specify the weaving.



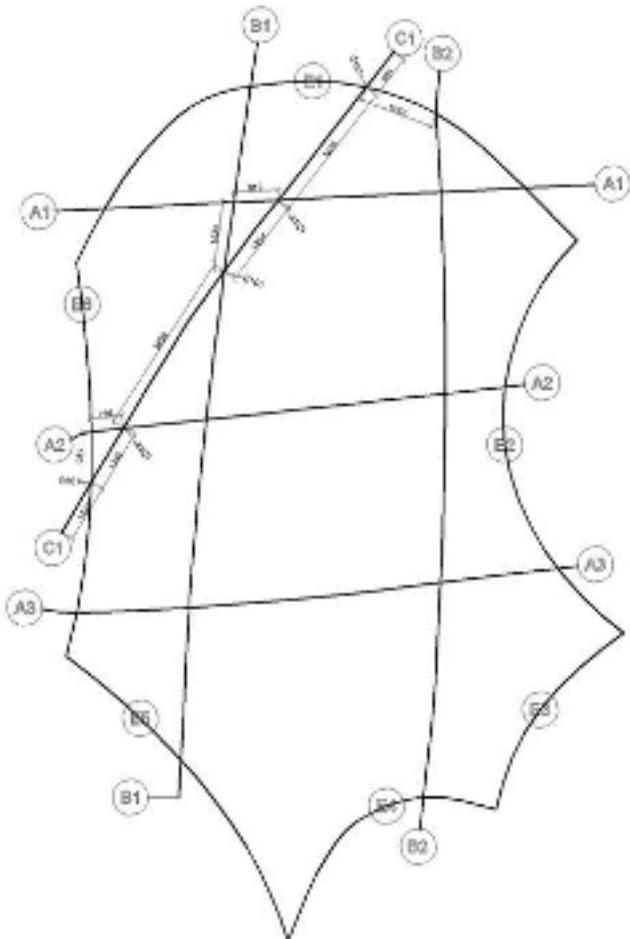
Projects: Nest Roof

A sequence of linear measurements specify the weaving.



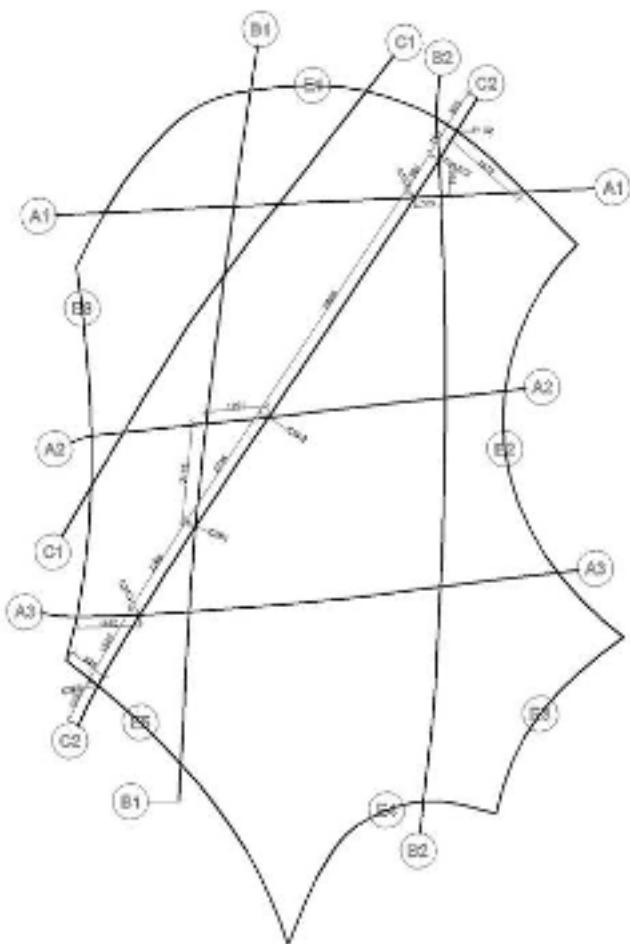
Projects: Nest Roof

A sequence of linear measurements specify the weaving.



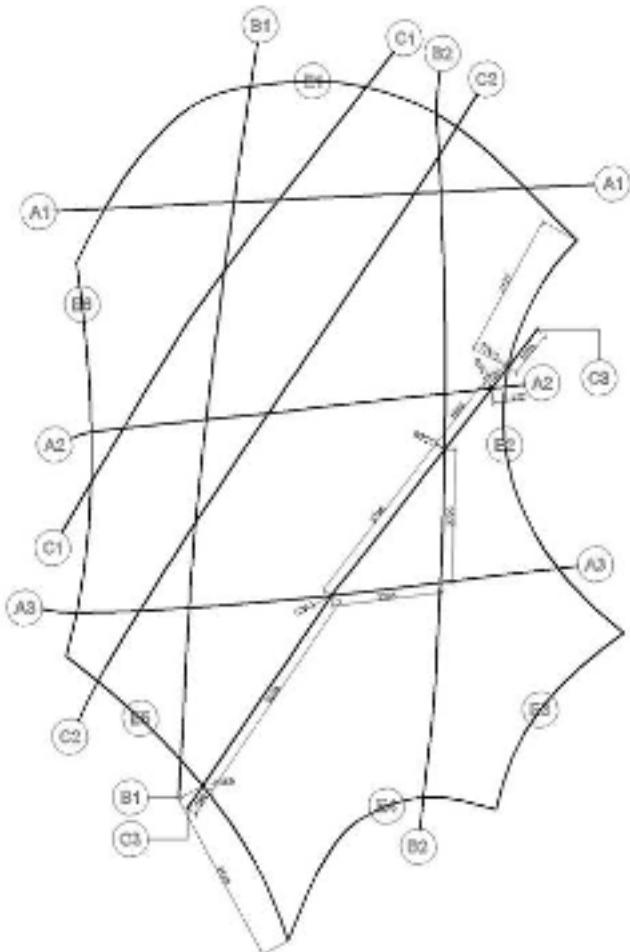
Projects: Nest Roof

A sequence of linear measurements specify the weaving.



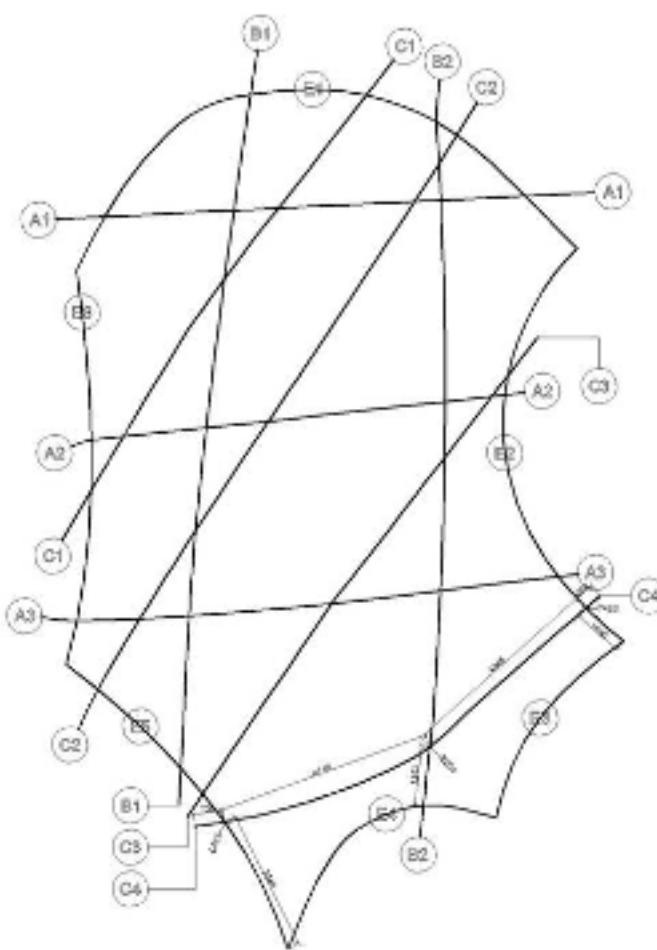
Projects: Nest Roof

A sequence of linear measurements specify the weaving.



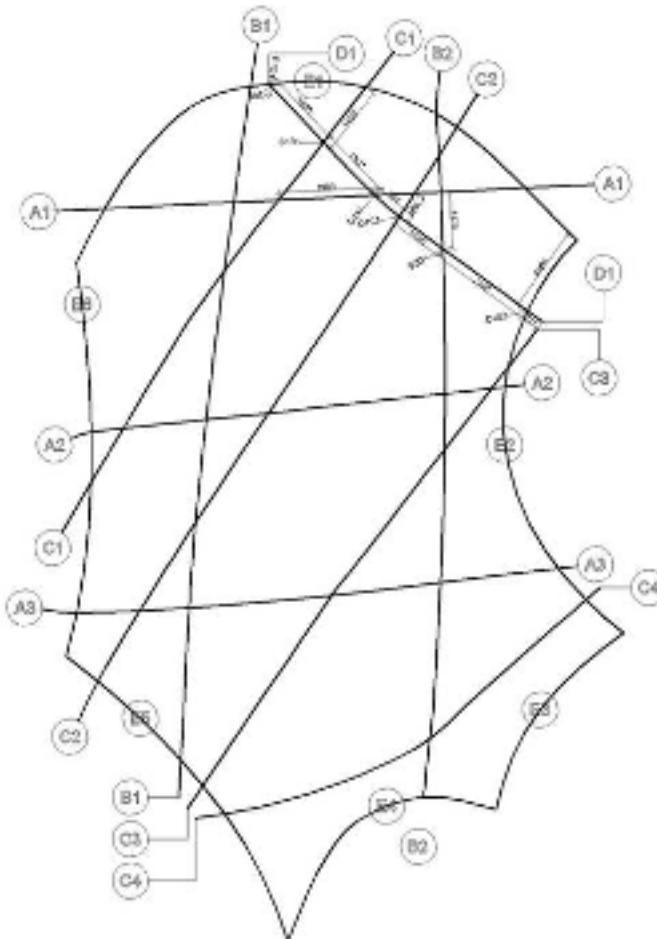
Projects: Nest Roof

A sequence of linear measurements specify the weaving.



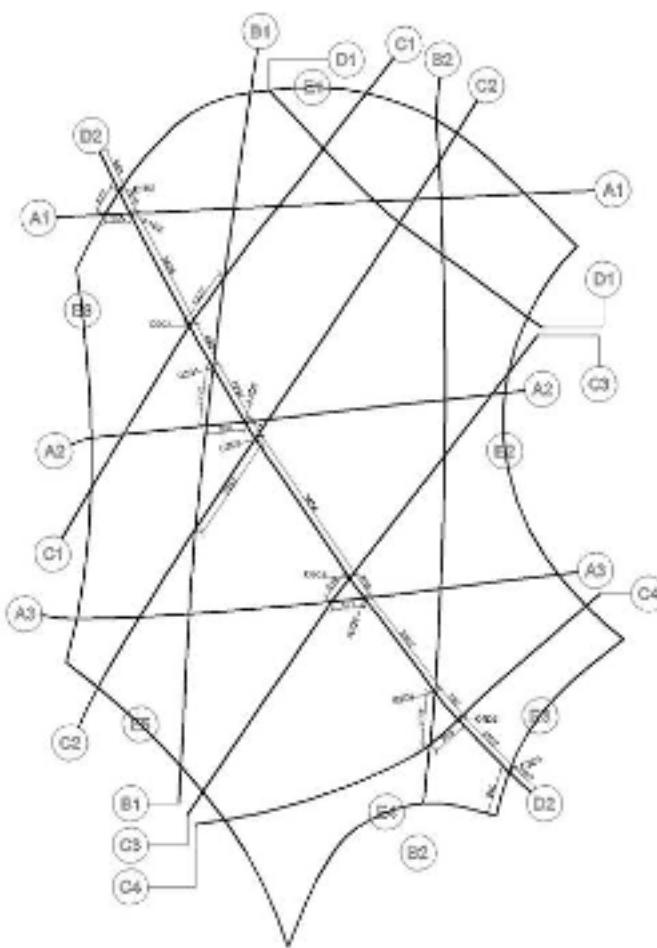
Projects: Nest Roof

A sequence of linear measurements specify the weaving.



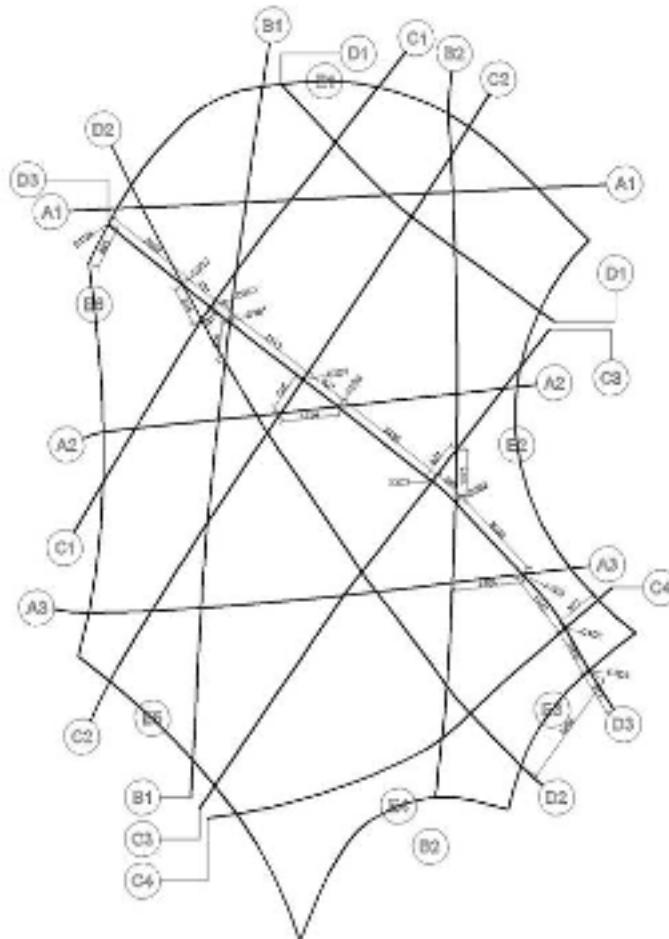
Projects: Nest Roof

A sequence of linear measurements specify the weaving.



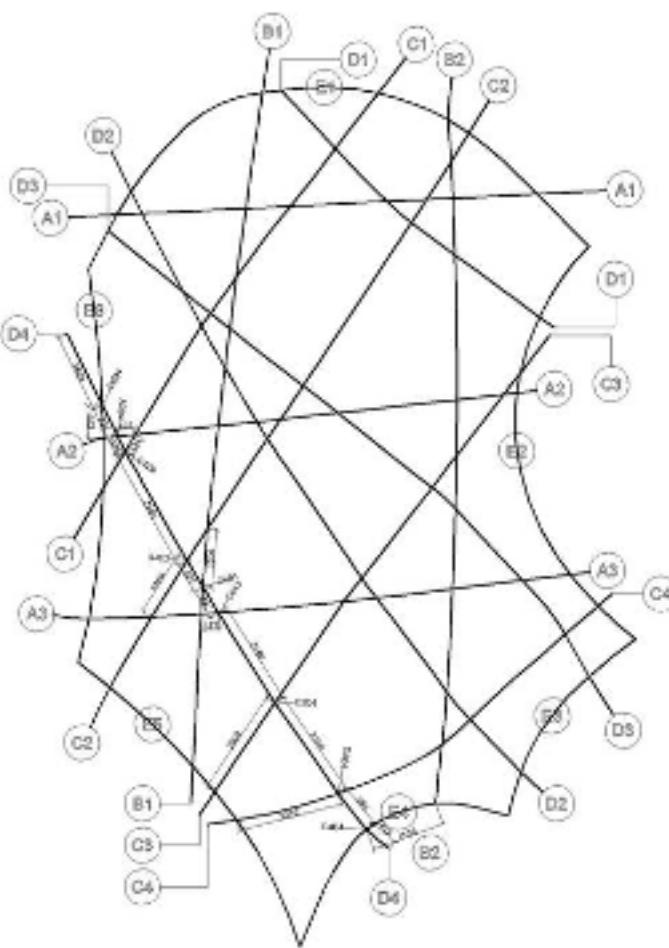
Projects: Nest Roof

A sequence of linear measurements specify the weaving.



Projects: Nest Roof

A sequence of linear measurements specify the weaving.



Projects: Nest Roof

The prospective construction team built a scale model of the roof using the linear dimensions



Projects: Nest Roof

The prospective construction team built a scale model of the roof using the linear dimensions



Projects: Nest Roof

The prospective construction team built a scale model of the roof using the linear dimensions



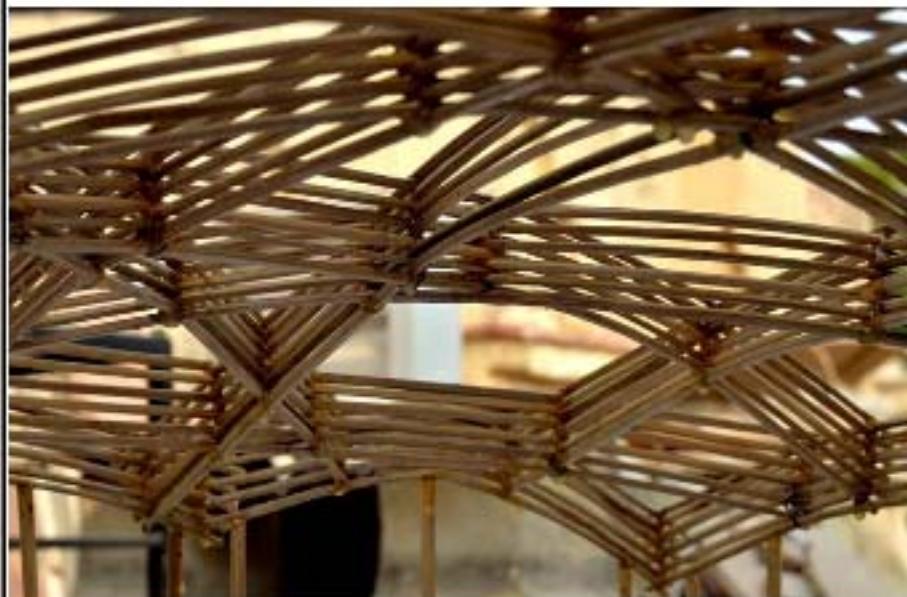
Projects: Nest Roof

The prospective construction team built a scale model of the roof using the linear dimensions

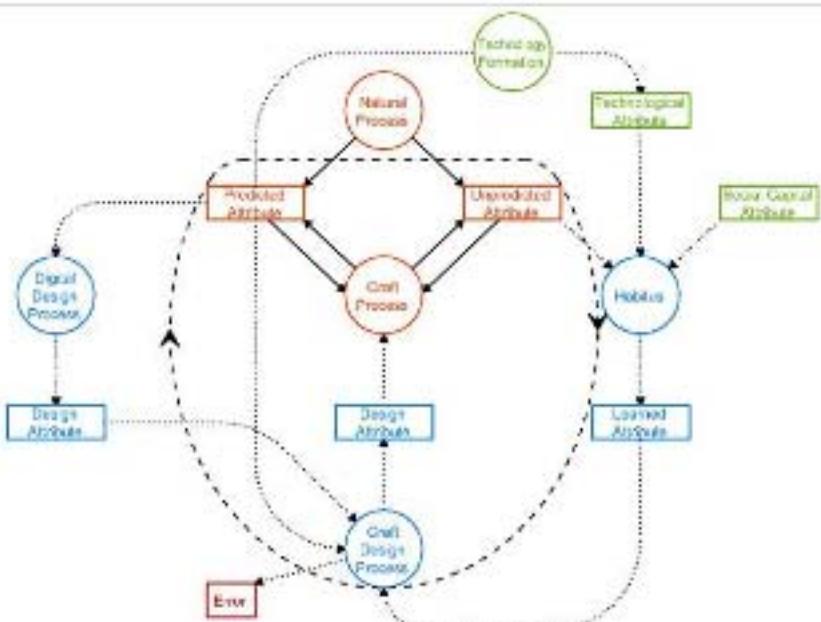


Projects: Nest Roof

The prospective construction team built a scale model of the roof using the linear dimensions

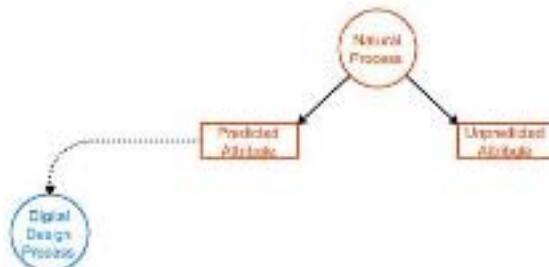


Projects: Analysis



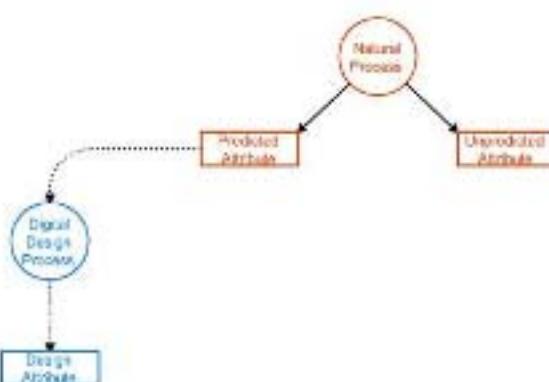
Projects: Analysis

- Predictable properties of the materials **inform the digital design**



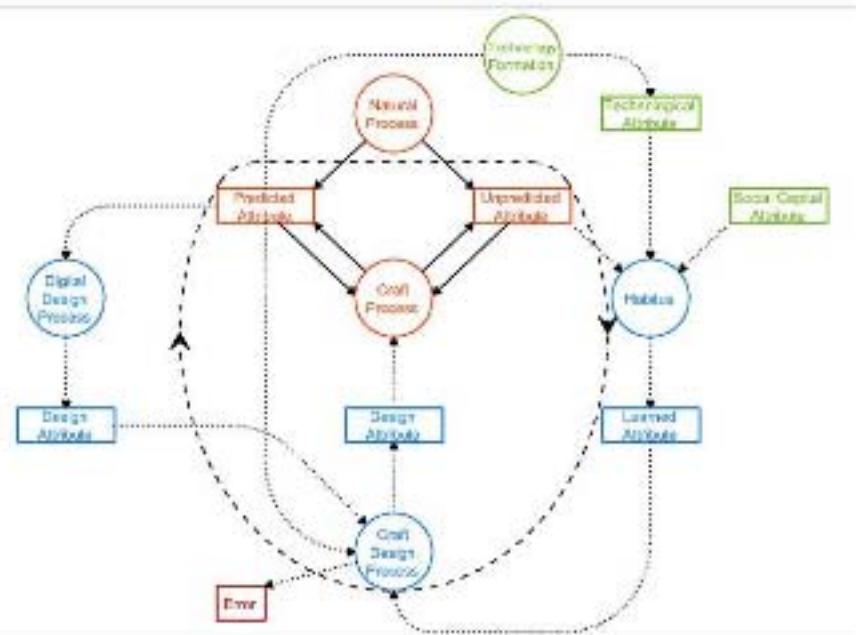
Projects: Analysis

- Predictable properties of the materials **inform the digital design**
- The digital design produces **linear measurements**



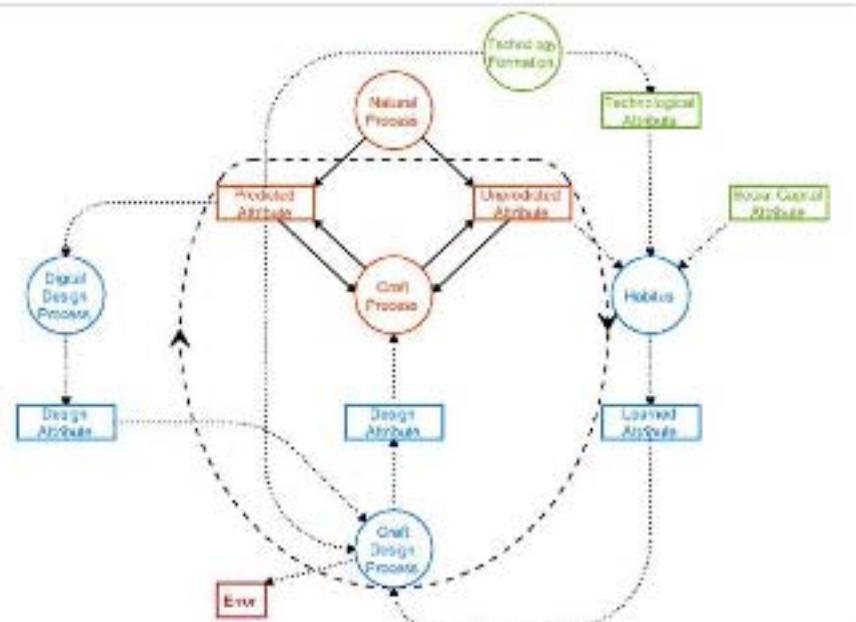
Projects: Analysis

- Predictable properties of the materials **inform the digital design**
- The digital design produces **linear measurements**
- Linear measurements from the **digital design informs the craft**



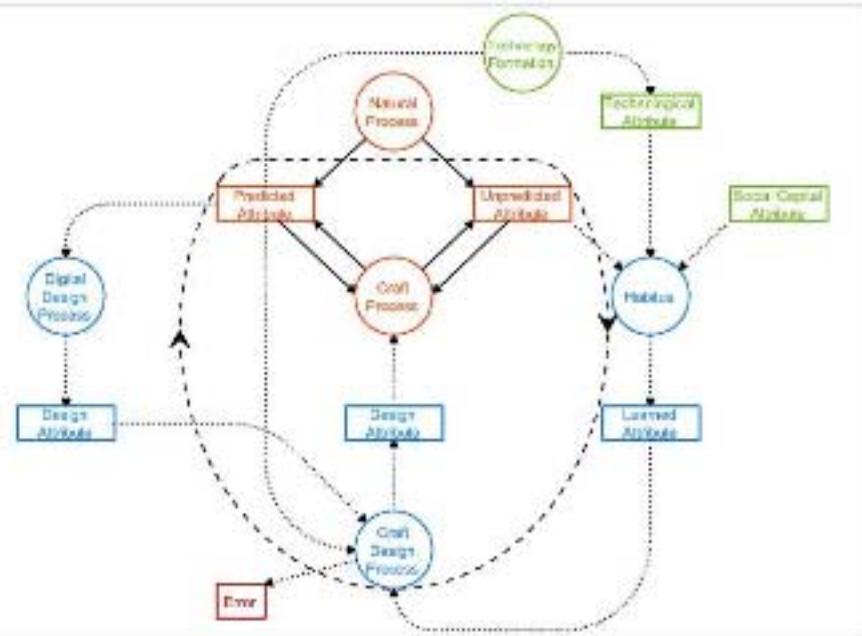
Projects: Analysis

- The design process moves beyond the iterative loop of craft allowing the **planning of complexity**
- The **ability to negotiate Unpredictable Attributes** through craft is maintained



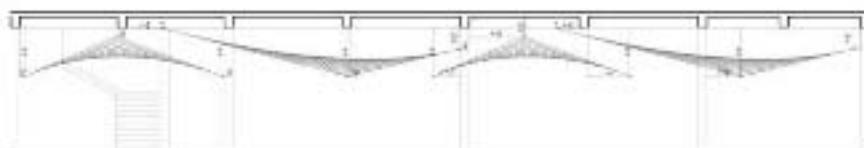
Projects: Analysis

- The Digital Design Process is not informed by Unpredicted Attributes
- The Digital Design Process does not contribute to Habitus Formation



Projects: Multi-Purpose Hall

Suspended bamboo hyperbolic paraboloid ceiling



HEALTH VILLAGE MULTI-PURPOSE HALL
C-30, SECTOR 62, NOIDA
HYPERBOLIC PARABOLOID LEVELS
GFAAC: 115,094.54 SQFT
DATE: 25-1-2011

Projects: Multi-Purpose Hall

Linear dimensions specify the hyperbolic paraboloid



Projects: Multi-Purpose Hall

The technology of the craft does not include:

- The ruled surface geometry of the hyperbolic paraboloid
- Structurally suspending objects from the roof



Projects: Multi-Purpose Hall

- The **trabeated system** of the Parametric Pavilions is familiar to the craftspersons
- The **geometry of ruled surfaces emerges** from the trabeated construction



Projects: Multi-Purpose Hall

The technology of the craft does not include:

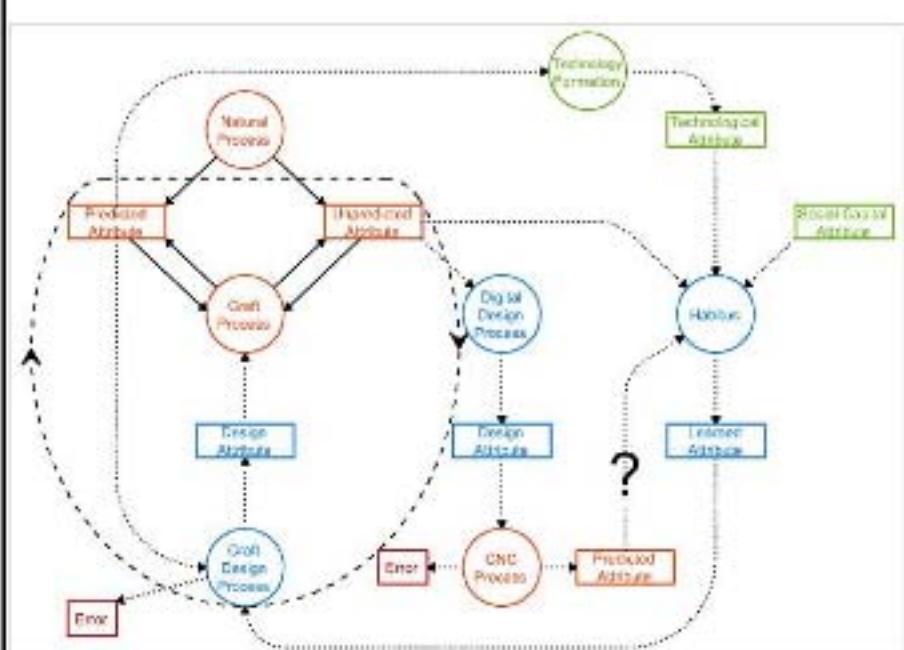
- The **ruled surface geometry** of the hyperbolic paraboloid
- **Structurally suspending** objects from the roof



Experiment
<ul style="list-style-type: none"> The Digital Design Process is informed by Unpredicted Attributes

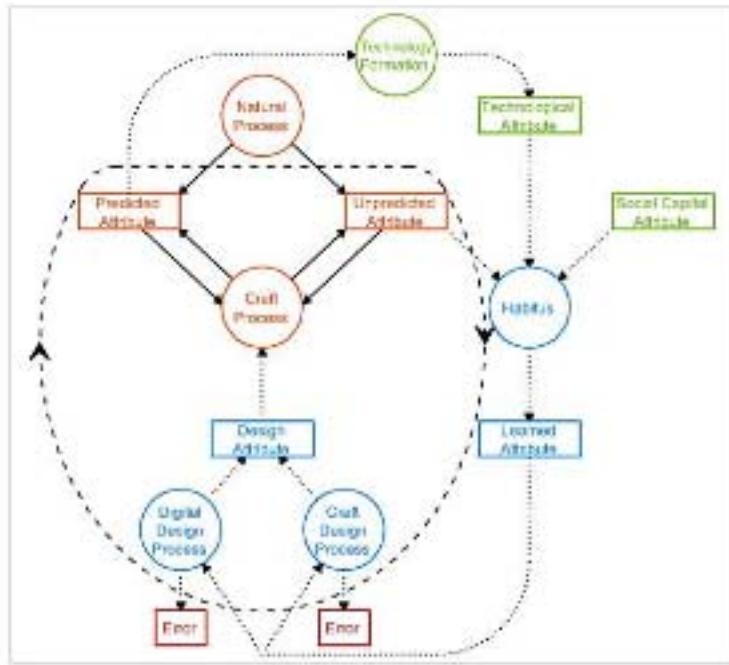


Experiment
<ul style="list-style-type: none"> Unpredicted Attributes do not feedback into the Digital Design Process The Digital Design Process is not a part of the iterative loop of craft The Digital Design Process may Indirectly contribute to Habitus Formation



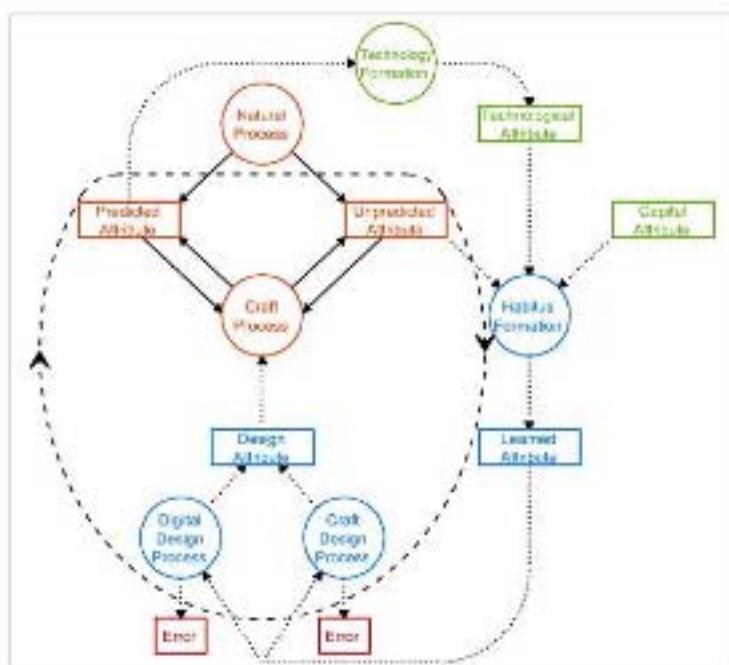
Theoretical Speculation

- The technology of DDF is not inherently limited to the DDF system of design and fabrication
- DDF is able to generate non-standard variation
- Can DDF tools be made to incorporate unpredicted variation?
- Planning and incorporating complexity can occur within the iterative loop
- DDF tools can influence Habitus



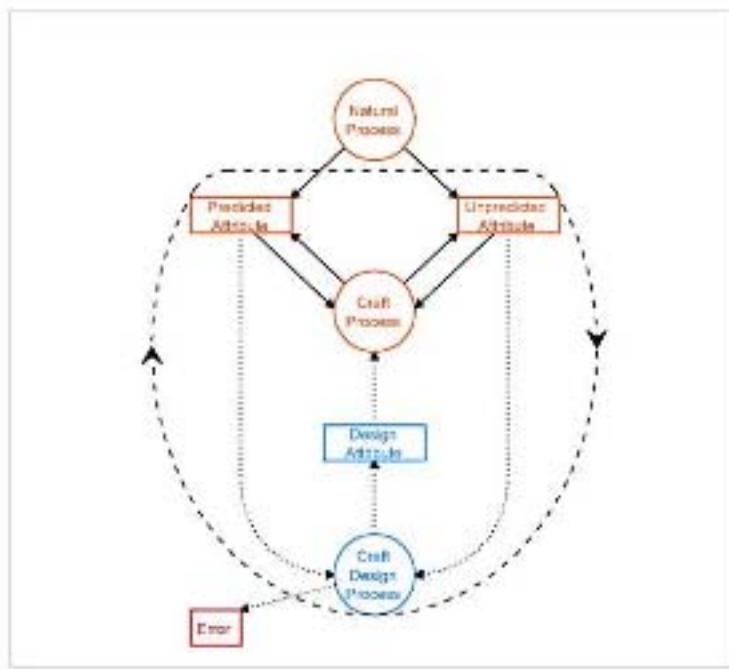
Theoretical Speculation

- The technology of DDF is not inherently limited to the DDF system of design and fabrication
- DDF is able to generate non-standard variation
- Can DDF tools be made to incorporate unpredicted variation?
- Planning and Incorporating complexity can occur within the iterative loop
- DDF tools can influence Habitus



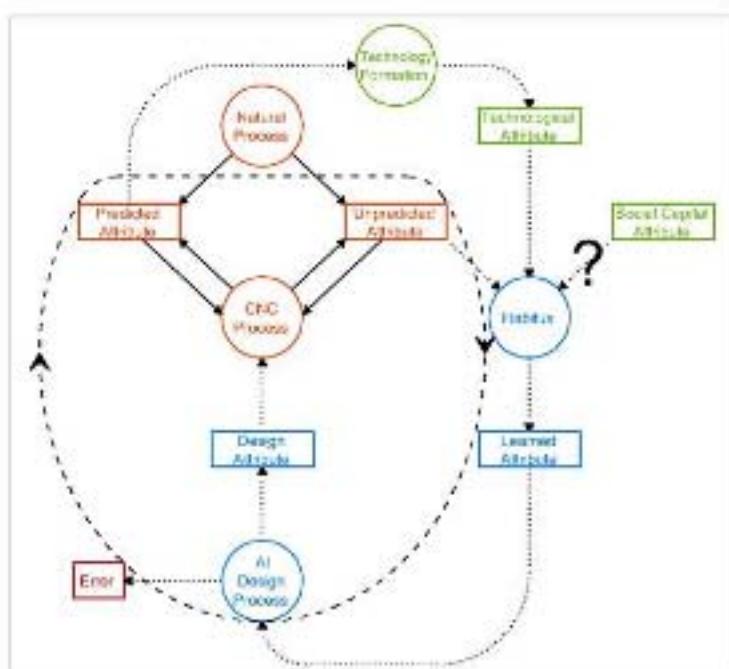
Theoretical Speculation

Craftspersons may be predicting the results of computationally unpredictable processes by executing those process



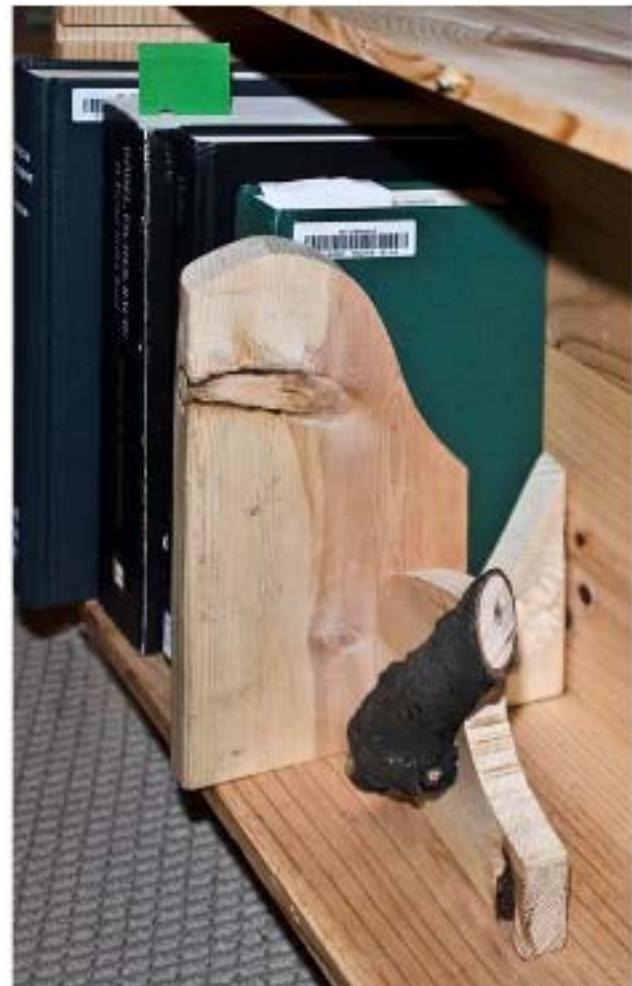
Theoretical Speculation

Can habitus be automated?



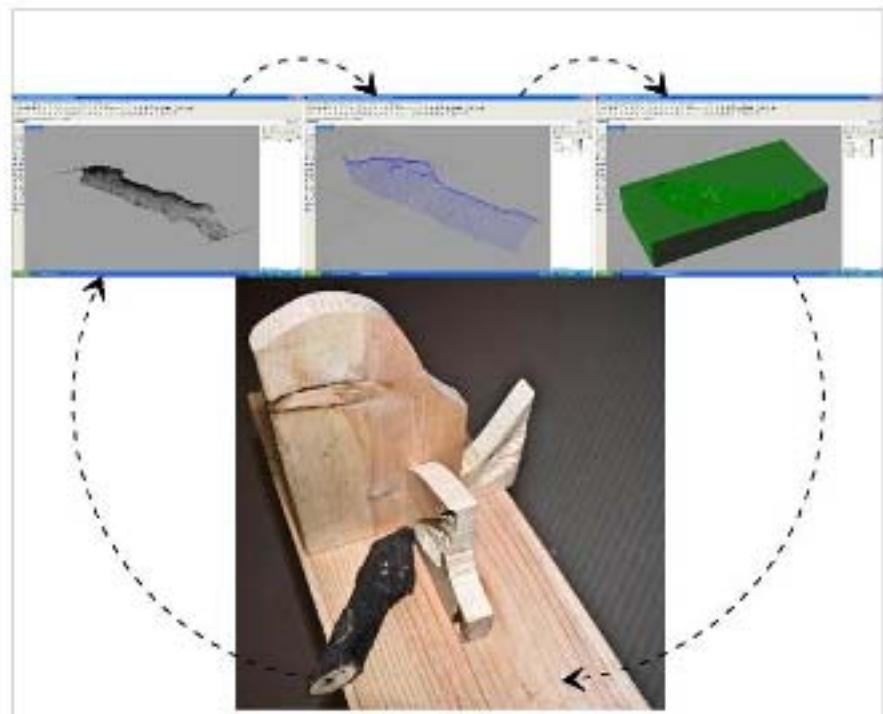
Experiment

CNC friction fit with irregular,
unpredicted forms



Experiment

An unpredicted form was
integrated into the digital
design process



Experiment

An unpredicted form was integrated into the digital design process

